

Key tags are to be 40mm diameter x 3mm thick plaster of approved colour, engraved on face with the required number of letters and numerals finished in an approved colour, and the tag is to be holed for and fitted with a steel split ring and fixed to key.

Engraved plastic door signs and numeral plates are to be of 5mm thick clear plastic with square polished edges all round with an approved coloured background and sans-serif letters and numerals as described in the items, reverse engraved in the plate with splayed sides and flat reading face and finished in an approved contrasting colour. Each sign is to be twice drilled for and fixed to softwood or hardwood, unless otherwise described, with chromium plated round beaded brass screws. Unless otherwise described, the signs are to be 50mm high with 30mm high, engraved letters or numerals and are to allow a minimum margin of 25mm at both ends. All signs are to be equal to sample to be submitted to and approved by the Department.

Pictorial plastic signs are to be of 5mm thick clear plastic of the sizes stated in the items with square polished edges all round and with the silhouette described in the items applied to the back of the plate by means of the silk screen process in an approved colour and the whole back of the plate finished in an approved contrasting colour. Each sign is to be four times drilled and fixed to softwood or hardwood, unless otherwise described, with chromium plated round-headed brass screws. All signs are to be equal to sample to be submitted to and approved by the Department.

10. **STRUCTURAL STEEL WORK**

GENERALLY: — The fabrication, assembly and erection of structural steelwork is to be executed in accordance with SANS Specification 1200H — Structural Steelwork (a copy of which the Contractor will be required to keep on site so that it can be referred to at all times during the Contract) with the following amplifications and amendments: —

INTERPRETATIONS: — Clauses 2.1 and 2.2 refer. This preamble, together with any other supplementary preambles appearing in these Bills of Quantities shall be deemed the project specification and are the "Portion 2" referred to in Clause 2.2.

DEFINITIONS: — Clause 2.3 of SANS Specification 1200H refers. All references to the Engineer shall be deemed to mean the Department.

SUB-CONTRACTORS: —The Contractor shall either (a) have adequate satisfactory and approved experience in this type of work or (b) employ an approved specialist structural steelwork Sub-Contractor. The Contractor, in the case of (a), or the specialist Sub-Contractor, in the case of (b), shall employ at all stages of the Works both on and off site a competent Supervisor experienced in the work.

MATERIALS: — Unless otherwise shown on the drawings or hereunder, all rolled sections shall be hot rolled mild steel, and all materials shall comply with one of the following: —

- a) Weldable Structural Steels to SANS 4360;
- b) Hollow sections to SANS 4848 Part 2 and SANS 6323.
- c) Cold rolled sections to SANS 2994.
- d) Black bolts and nuts to SANS 135.
- e) Precision bolts and nuts to SANS 136.
- f) High-strength friction-grip bolts and nuts to SANS 1282.
- g) Flat and tapered washers to SANS 1149.
- h) Electrodes for welding to SANS 455.

SHOP DETAIL DRAWINGS: — The Contractor shall prepare shop detail drawings, in conformity with the details shown on the structural steelwork drawings and to show all information necessary for complete fabrication, assembly, erection and painting. In the preparation of the shop detail drawings the Contractor is to comply with the requirements of SANS Code of Practice 0162.

The cost of preparing all necessary shop detail drawings and copies thereof is to be allowed for by the Contractor in his rates.

The Contractor shall submit two copies of his shop detail drawings to the Department for approval at least 10 days before fabrication of the member concerned is due to commence. Such approval does not imply that a complete and comprehensive check of the detail drawings has been carried out, and the Contractor shall remain responsible for ensuring that the steelwork is correctly fabricated, assembled, erected and painted.

SUBSTITUTION OF SIZES, ETC.: — No substitution of sizes or joints additional to those shown on the drawings shall be made without the prior approval of the Department. Except in cases of proven non-availability of materials specified, any additional costs involved due to substitution shall be for the Contractor's account.

FIXINGS: — The positions and manner of fixing the hangers for suspended ceiling air-conditioning ducts, pipe installations, etc. to the structural steelwork are to be approved by the Department before work on such installations commences.

FABRICATION, ASSEMBLY AND ERECTION

Welding: — shall be carried out in accordance with SANS Code of Practice 044 and the relevant recommendations of SANS Code of Practice 0162 and SANS 5135, and in any case of conflict, the SANS Codes of Practice shall be deemed as binding.

All welders employed on the Works shall be currently classified at least as grade 2 welders as defined by SANS Code of Practice 044. Should the Department so request, proof of the classification shall be produced.

Unless otherwise specified all welds are to be continuous fillet welds of 6mm leg length or not less than the thinnest plate or section being welded.

Handling, Storage and Erection: — of members is to be undertaken in such a manner to prevent overstress or damage. Should overstress or damage occur, the Department shall be informed and his instructions sought.

Storage shall be arranged such that damage to applied finishes is prevented.

All plant and equipment used in the erection of structural steelwork shall be adequate in every respect. The Contractor shall allow in his rates for all necessary temporary bracing, and for maintaining and finally removing such temporary bracing.

Fixing of Bolts, etc.: — Unless approved by the Department, no pre-drilled fixings for bolts, etc. will be permitted through hollow section members. Any hollow section member that has been drilled or punctured in any way shall be considered condemned and must be replaced to the satisfaction of the Department.

INSPECTION AND TESTING

Facility for Inspection: — The Contractor shall afford to the Department all reasonable access to inspect the steelwork at any stage of its fabrication, and shall give due notice before delivery of steelwork to the site to allow inspection and tests to be conducted if so required by the Department.

Cost of Tests: — The cost of all tests required by the Department shall be borne by the Administration, except that the costs of the following tests shall be borne by the Contractor:-
(a) Testing of welders and equipment
(b) Such tests (including load tests) as may be necessary by failure on the part of the Contractor to meet the requirements of the specification.

Procedure in the Event of Failure: — In the event of a failure of a test, the Contractor shall

either replace the defective item or prove its sufficiency by means of a load test carried out in accordance with Appendix B of Chapter 6 of the South African Standard Building Regulations. If so required by the Department the Contractor shall also demonstrate by means of tests at his own cost that all like members meet the requirements of the Specification.

PRIMING OF STRUCTURAL STEELWORK

General

(a) Painting conditions.

No painting shall be undertaken when one or more of the following conditions exist: —

- (i) The atmospheric or steel temperature is below 10^o C,
- (ii) The atmospheric or steel temperature is expected to fall below 7^o C before the paint is dry,
- (iii) The atmospheric or steel temperature is high enough to cause damage to the paint film,
- (iv) In fog or mist,
- (v) The relative humidity is greater than 90 %,
- (vi) Surfaces are or will be wet or damp from rain or other causes,
- (vii) Surfaces are contaminated by dirt, dust, grease, oil or other matter detrimental to painting,
- (viii) Wind will deposit dust onto un-dried surfaces.

(b) Extent of shop painting.

All surfaces shall be primed as described in the shop except: —

- (i) Those to be encased in concrete which are to be left as prepared metal; unless otherwise specified
- (ii) Contact surfaces of high strength friction-grip bolt connections which are to be left as prepared metal
- (iii) Edges or faces yet to be welded which are to be left as prepared metal over sufficient width from the weld to avoid contamination of the weld or damage to the paint by the effect of welding.

(c) Paint identification, storage and preparation.

All paint shall be supplied in unopened original containers showing the manufacturer's name and trademark date of manufacture and the relevant SANS or other specification number.

No paint shall be used past its maximum life span but otherwise oldest paint shall be used first. Containers shall not be opened until required and opened containers shall be used before unopened containers

Before use, paint shall be thoroughly stirred and prepared in accordance with manufacturer's instructions.

(d) Thinning.

No paint shall be thinned except strictly in accordance with manufacturer's instructions.

(e) Dry film thickness.

Where not specifically later stated this shall be in accordance with manufacturer's instructions for spreading rates. A tolerance of approximately 10% of that thickness will be allowed.

(f) Touching-up surfaces.

Surfaces shall be protected against damage, but should this occur, then the paint shall be rubbed down over the damaged and surrounding area to a sound surface and then restored by re-applying the removed coat properly feathered in with the existing.

Upon completion of site connections, these connections shall be stripe painted with the specified primer before any further painting is carried out.

Class P1 Preparation and Priming Coat: — Unless otherwise specified, rates for structural steel-work are to include for Class P1 Preparation and Priming Coat as follows:-

(i) Surfaces are to be cleaned in accordance with SANS Code of Practice 064 to remove all rust, scale, grease, oil, etc. endeavouring to bring the surface to a bright metallic condition, and painted, unless otherwise specified, with one coat of red -oxide zinc chromate primer in accordance with SANS Specification 909 prior to despatch from the works.

(ii) Upon delivery to the site and again after erection any bared or damaged surfaces are to be made good with similar primer.

The Contractor is advised that the finishing coats of paint to be executed after the erection of the structural steelwork have been measured elsewhere.

Class P2 Preparation and Priming Coat: — Where specified, rates for structural steelwork are to include for Class P2 Preparation and Priming Coat as follows: —

(i) Surfaces shall be thoroughly cleaned by sandblasting to Swedish Standard SIS 055900 standard Sa 2½ to give minimum peak to valley profile of 50 micrometer when measured by SANS Draft Test Method No. 772.

(ii) Surfaces shall be blown thoroughly clean with compressed air and within four hours of sandblasting, one coat of "Plascon SN 162 Ironguard-4-Zinc" or other approved primer of minimum dry film thickness of 75 micrometer shall be applied by pressure pot spray system in accordance with the manufacturer's instructions in the shop.

(iii) Upon delivery to the site and again after erection, any bared or damaged surfaces are to be made good with similar primer.

The Contractor is advised that the finishing coats comprising one intermediate coat and one finishing coat of chlorinated rubber paint to be executed after the erection of the structural steelwork have been measured elsewhere.

Class P3 Preparation and Priming Coat: — Where specified, rates for structural steelwork are to include for Class P3 Preparation and Priming Coat as follows: —

(i) Surfaces shall be thoroughly cleaned by sandblasting to Swedish Standard SIS 055900 standard Sa 2½ to give maximum peak to valley profile of 50 micrometer when measured by SANS Draft Test Method No. 772.

(ii) Surfaces shall be blown thoroughly clean with compressed air and within four hours of sandblasting, one priming coat of "Epidermix 352" or other approved epoxy coal tar of minimum dry film thickness of 75 micrometer shall be applied in the shop.

(iii) Upon delivery to the site and again after erection, any bared or damaged surfaces are to be made good with similar primer.

The Contractor is advised that the finishing coat comprising a further coat of epoxy coal tar to be executed after the erection of the structural steelwork has been measured elsewhere.

MEASUREMENT AND PAYMENT: — The provisions and Clause 8 will **NOT** apply and the system of measurement which is adopted in these Bills of Quantities is the only system of measurement which will be recognised in this Contract.

RATES FOR STRUCTURAL STEELWORK: — Rates for structural steelwork are to include for all necessary cutting to lengths, splay cut ends, shaping, holing, tapping, threading, forging, turning, assembling, welding, and fixing in position.

11. METALWORK

PROPRIETARY MATERIALS: — Where proprietary materials are specified, the materials used are to be of the type, specified or other approved by the Department.

RATES: — for all metalwork, unless otherwise stated, are to include for cutting to length, shaping, turning, threading, forging, fitting, assembling, riveting, welding, welded running joints, filing smooth, also for all screws and holes and hoisting and fixing in position. All screwed work is to have full threads.

WELDING AND BRAZING: — Where items are described as welded or brazed, rates must include neat welding or brazing by experienced workmen using a recognised process and for cleaning and filing or grinding off smooth, all to approval. All welding is to be continuous unless otherwise described.

SCREW FIXINGS: — Where items are described as tap screwed, grub screwed, set screwed, etc. rates must include for the necessary screws, for drilling all components and for tapping the components where necessary to receive such screws.

PIPE MEMBERS: — All galvanized mild steel pipe members are to be "medium" pipes complying with SANS 1387. Diameters of pipes, unless otherwise stated, are normal internal diameters.

PRIMING OF STEELWORK: — All items of fabricated mild steel except where described to be galvanized, are to be cleaned in accordance with SANS Code of Practice 064 to remove all scale, rust, grease, oil, etc. endeavouring to bring the surface to a bright metallic condition, and painted, unless otherwise specified, with one coat of red-oxide zinc chromate primer in accordance with SANS Specification 909 prior to despatch from the works.

GALVANISING OF STEELWORK: — All steel surfaces described to be galvanized are to be thoroughly sand, grit or steel shot blasted to white metal in accordance with SANS Code of Practice 064 and fluxed ready for galvanising, and the completed unit is to be hot dip galvanized after fabrication in accordance with SANS Specification 763 for general applications on the relative thicknesses of metal.

The zinc coating shall be continuous and of even thickness over all surfaces entirely free of bare spots, dull, rough patches, blisters and other imperfections and shall show no signs of peeling. Where site welding has to be done, the welds are to be properly cleaned down and cold galvanized to the approval of the Department.

If requested by the Department, the manufacturer shall carry out tests to prove that the requisite mass / thickness of zinc coating is applied and that it is of uniform thickness. The tests shall be made by attaching a test piece of mild steel, approximately 250 x 25 x 6mm, by means of wire, to an article being galvanized, and subjecting the test piece to the same cleaning, fluxing and galvanising treatment as the article being galvanized, and at completion, the test piece tested by a method approved by the South African Bureau of Standards, the cost of which will be borne by the Contractor.

CHROMIUM PLATING OF STEELWORK: — All items of fabricated mild steel described to be chromium plated are to be properly de-greased, cleaned and polished perfectly smooth before plating and all in accordance with SANS Specification 728. All items are to be first nickel-plated then chromium plated to provide a bright mirror finish and all plating is to be equal to sample to be submitted for the necessary approval by the Department.

PRESSED STEEL DOOR FRAMES: — shall be manufactured from mild steel sheet 1.60mm thick for single rebated frames and 1.20mm thick for double rebated frames. Rebates shall be suitable for 42mm thick doors and fanlights.

The sections are to be accurately bent to form the profiles. Corners are to be mitred and welded and reinforced at back with 1.60mm thick steel angle sections. Transoms for

fanlights are to be let into the jambs and welded. All welds are to be solid and cleaned off flush, leaving a perfect outside finish.

Each frame is to be fitted with one pair of sturdy angle or channel section tie bars at base, welded below the frame, and where required for additional strength, cross struts of the same section are to be welded between and at right angles to the main tie bars. Each frame is also to be fitted with one 'diagonal brace as temporary support, standard 230mm long corrugated adjustable building-in lugs at jambs, three rubber shock absorbers in rebate of lock jambs of frames for single doors and one rubber shock absorber, for each leaf in the rebate of the head or transom of frames for double doors.

All frames are to be primed on all surfaces with an approved red oxide zinc chromate priming coat in accordance with SANS Specification before leaving the manufacturer's works, unless specified to be hot dip galvanized, and rates are to include for touching up where necessary with similar primer after building in.

Where frames are specified to be galvanized they are to be hot dip galvanized after manufacture in accordance with the relevant provisions of SANS Specification 763 for general applications on the relative thicknesses of metal.

Frames, unless otherwise described, are to be fitted with one and a half pairs of 100mm five-knuckle loose pin steel hinges, unless otherwise specified for each door or each leaf of double door and with one pair of 75mm five-knuckle loose pin steel hinges for each fanlight. The three-knuckle leaf of each hinge is to be welded into the frame or transom.

Where frames are described to be fitted with brass butts, the frames are to be checked out and fitted, unless otherwise specified, with one and a half pairs of 100mm double bronze washered brass butts for each door or leaf of double door, unless otherwise described, as one pair of 75mm brass butts for each fanlight, with open leaf of each butt secured to the frame or transom by means of 6mm diameter countersunk headed brass set screws screwed to and including a 3mm thick steel backing plate of suitable size welded to frame or transom and drilled and tapped to receive the set screws.

Where frames are described to be fitted with aluminium hinges the frames are to be checked out for and fitted, unless otherwise specified, with one and a half pairs of 100mm five-knuckle aluminium hinges of 6082 alloy with nylon bushes for each door or leaf of double door, unless otherwise described, and one pair of similar hinges to each fanlight, with the three-knuckle leaf of each hinge secured to the frame or transom by means of 6mm diameter countersunk headed stainless steel set screws screwed to and including a 3mm thick steel backing plate of suitable size welded to frame or transom and drilled and tapped to receive the set screws.

Where frames are to be prepared for the top centres of floor spring hinges, a 6mm thick steel backing plate of suitable size is to be welded into the back of the frame and drilled and tapped to receive the fixing screws of the top centre.

The preparation of frames or all items of ironmongery, other than butts, has been measured separately and the rates against these items are to include for all drilling, mortising, tapping for screws, etc. required for the fixing of keeps, brackets, etc. of the items of ironmongery described. Preparation of frames for locks and latches is to include, in addition to the above, for recessing and fitting the frames with and including standard keeps and adjustable striking plates to suit the types of locks and latches used and with totally enclosed mortar guards 1, 15 metre high above finished floor.

Door and fanlight sizes are given to the nearest 10mm. The building in of frames has been measured separately.

STAINLESS STEEL DOOR FRAMES:- shall be manufactured from grade 304 stainless steel sheet 1.60mm thick for single and double rebated frames to profiles as per detailed drawings. Rebates shall be suitable for 42mm thick doors and fanlights. Stainless steel

frames to be used only in Patient Treatment facilities.

PRESSED STEEL CUPBOARD DOOR FRAMES: — shall be manufactured from 1.20mm thick mild steel sheet standard sections, having rebates for 42mm thick doors, and fitted with transoms and/or mullions where required and with sill section allowing the cupboard doors to be taken down to general floor level with the floor level inside cupboards not less than 12mm above general floor level. The frames are to be 102mm wide overall.

The sections are to be accurately bent to form the profiles. Corners are to be mitred and welded and reinforced at back with 1.60mm thick steel angle sections. Transoms, mullions and sills are to be neatly fitted at intersections and welded. All welds are to be solid and cleaned off flush, leaving a perfect outside finish.

All frames are to be fitted with rubber shock absorbers to the lock jambs of single doors, and to the head, transom and sill of double doors. Each door is to be fitted with standard corrugated adjustable building in lugs at jambs.

All frames are to be primed on all surfaces with an approved red-oxide zinc chromate priming coat in accordance with SANS Specification 909 before leaving the manufacturer's works, unless specified to be hot dip galvanized, and rates are to include for touching up where necessary with similar primer after building in.

Where frames are specified to be galvanized they are to be hot dip galvanized after manufacture in accordance with the relevant provisions of SANS Specification 763 for general applications on the relative thicknesses of metal.

Frames are to be fitted with one pair of 100mm five-knuckle loose pin steel hinges for each lower door or each leaf of lower double door and with one pair of 75mm five-knuckle loose pin steel hinges for each upper door or each leaf of upper double door. The three-knuckle leaf of each hinge is to be welded into the frame or mullion. Frames for single cupboard doors shall be prepared for locks or catches as specified and the frames for double doors are to be prepared for two barrel bolts for the first closing leaf of lower doors and one barrel bolt for the first closing leaf of upper doors.

Overall sizes are given to the nearest 10mm. Building in of the frames has been measured separately.

STEEL WINDOWS AND DOORS: — shall be in accordance with SANS Specification 727 and the frames are to be provided with fixing lugs or are to be holed for screwing as required.

Industrial type windows are to be suitable for glazing from the inside and all other windows from the outside, unless otherwise described.

Side hung and vertically pivot hung sashes shall open to at least 90 degree horizontally pivot hung sashes to at least 80 degree and bottom hung sashes to 30 degree. Unless otherwise stated, hinges for side hung opening out sashes are to be of the projecting type for easy cleaning.

All opening sashes are to have polished brass furniture.

The transoms and mullions of all purpose-made windows and doors are to be equally spaced between the outer frames of the windows and doors to form openings of equal size. Where this is not the case either the width or the height of the opening is stated, unless otherwise stated, the fixed lights and sashes of all purpose-made windows are to be in one square and the sashes and doors are to open out.

Windows and doors, unless otherwise specified, shall be of "one piece" construction. Composite windows and doors are to be supplied complete with all necessary standard coupling transoms or mullions.

Stock and purpose made residential type steel windows and school type windows of residential section shall be constructed of standard 25mm steel sections and of metal not less than 3mm thick.

Stock and purpose made industrial type steel windows shall be constructed with main frames of standard 35mm steel sections and of steel not less than 3mm thick, with sashes of standard 25mm steel sections and of steel not less than 3mm thick.

"Universal" sections, where specified, shall be not less than 33mm wide (measured over one opening section only) and of metal not less than 4mm. thick, and with all sight lines maintained (whether consisting of all fixed lights, all opening sashes, or portions of both) and with all glass in the same plane.

Stock and purpose made steel doors, sidelights and fanlights, shall be constructed with the doors of "Universal" sections as before described and the sidelights and fanlights of standard residential sections as before described. Bottom openings in doors and sidelights shall be fitted with kicking plates of one thickness of 1.60mm mild steel sheet fixed with metal beads. Frames of outward opening doors shall be fitted with bottom sills of door framing section (stepped sills) and of inward opening doors with metal ties welded to frames for embedding in threshold (flush sills)

Top Hung Sashes: — are to open out on a pair of steel hinges having brass pins and washers and fitted with brass peg stay, steel peg and locking bracket.

Outward Opening Side Hung Sashes: — are to open out on a pair of steel projection hinges having brass pins and washers and fitted with brass two-point handle and brass striking plate and brass sliding stay with friction fastener.

Inward Opening Side Hung Sashes: — are to open in on a pair of steel hinges having brass pins and washers and fitted with brass single point handle and steel engaging hook and brass sliding stay with friction fastener.

Bottom Hung Sashes: — are to open in on a pair of steel hinges having brass pins and washers and fitted with steel concealed side arms with brass guides and brass spring catch for long arm or hand operation and steel catch plate.

Horizontally Pivot Hung Sashes: — are to have brass adjustable friction ring centres and fitted with brass spring catch for long arm or hand operation and steel catch plate.

Projected Out Sashes: — are to be balanced on steel concealed side arms, the top of the sash fitted with spring loaded brass shoes to slide in brass guides and fitted at bottom with brass handle and brass striking plate.

Doors: — are to be hung on one and a half pairs per leaf of steel projection hinges with brass pins and washers and fitted with mortise lock set as specified, and each lock is to be provided with two keys.

Brass concealed bolts are to be fitted at top and bottom of meeting edge of first closing leaf of double doors. Sidelights and fanlights are to be hung as described for windows.

Adjustable Louver Sets: — are to be natural anodised aluminium louver sets of approved manufacture consisting of head and sill weather strips complete with neoprene gaskets and two jamb strips each fitted with louver brackets with spring loaded clips for the specified width of glass louver blades complete with tilt bars and operating lever handles. Where openings are not of a height to suit standard width louver blades an alternate head section with static clips must be provided to take a fixed louver blade of the required width. The louver sets are to be screwed to the steel window frame with stainless steel self-tapping screws and all portions of the louver set which come in contact with the window frame are to be insulated with approved pressure sensitive PVC tape to prevent electrolytic corrosion.

Burglar Bars: — are to be standard type burglar bars formed of 20 x 5mm mild steel bars riveted at intersections and riveted at ends to the window frames. The burglar bars to the small-pane type windows are to line through with the glazing bars and windows of the horizontal-pane type or of the no-glazing bar type are to be fitted with burglar bars which are divided as for the small-pane type window.

Fly screens: — are to be standard type fly screens suitable for residential opening-out type steel windows, unless otherwise described, and are to be constructed of stove enamelled pressed steel frames fitted with 0.25mm thick mosquito-proof mesh glass-fibre gauze. The fly screens are to be clipped onto the inner face of the steel window after all painting is completed.

All steel windows and doors are to be primed on all surfaces with an approved red oxide zinc chromate priming coat in accordance with SANS Specification 909 before leaving the manufacturer's works, unless specified to be hot dip galvanized, and rates are to include for touching up where necessary with similar primer after building in.

Where steel windows and doors are specified to be galvanized they are to be hot dip galvanized in accordance with the relevant provisions of SANS Specification 763 for general applications on the relative thicknesses of metal.

Loose metal glazing beads, where specified, are to be of an approved type and size, and are to be fixed with screws set in the correct positions for the type of glazing to be used, and neatly mitred at angles.

Immediately the windows and doors have been delivered on site, they are to be thoroughly overhauled and all necessary adjustments or repairs are to be made before they are fixed in position. A further inspection is to be made after building in and any further servicing required must be carried out in order to leave windows and doors in a satisfactory condition after glazing is completed.

All glass and glazing has been measured elsewhere.

Sizes of windows and doors are given to the nearest 10mm. The building in of windows and doors has been measured separately.

STAINLESS STEEL: — is to be of the thickness and grade specified and unless otherwise stated is to be buffed to an even satin finish to the approval of the Department.

All welding to stainless steel shall be by argon arc process and where filler rods are used these are to have properties not less than those of the parent metal. All welds are to be ground off smooth and uniform and the whole buffed to an even finish all over. Stainless steel is to be cut and bent in such a manner that a minimum of welding is required.

Where bending is required, all external angles are to be arras rounded and all internal angles are to be radiused.

All stainless steel work is to be of the highest quality and executed by specialists in this type of work and to the approval of the Department.

Note that where stainless steel fittings are specified and support work or fixings with bolts, nuts, rivets, etc, are required / specified, these fixings and support work are to be of stainless steel of the same rating / grade as the equipment specified.

ALUMINIUM AND ANODISED ALUMINIUM: — is to be of the brand specified or other approved and of 6063-TF or equivalent quality and temper.

Aluminium bars and sections shall comply with the relevant clauses of SANS 1476, extruded tube and hollow sections with the relevant clauses of SANS 1474, and sheet and

strips with the relevant clauses of SANS 1470. All alloys to be anodised are to be of anodising quality.

Aluminium is to be free from flaws, hammer and die markings or other imperfections.

Anodising of aluminium is to be carried out in accordance with SANS Specification 999 by an approved process. The average anodic film thickness shall be 25 micrometer, and at no point should the anodic film thickness fall below 22 micrometer or be thicker than 30 micrometer.

Prior to anodising, all surfaces are to be de-greased and cleaned, all irregularities removed and flushed off smooth and buffed where necessary.

All anodised aluminium must be coated with a suitable "non-yellowing" methylacrylate lacquer film, approved by the Department, over the entire surface. The lacquer film must be continuous and of a uniform average thickness not less than 10 micrometer. The lacquer thickness must be determined by use of a film meter or other instrument methods as described in ASTM B244-49T. Rates for anodised aluminium must include for this protective coating.

Before the work is put in hand, samples of finish are to be submitted to the Department for approval, and all finished work is to be equal in all respects to the approved samples.

The Contractor shall provide all samples required for testing in accordance with SANS Specification 999. If required, tests on the anodic film are to be carried out at the works of the anodised to verify that the work conforms to SANS Specification 999, the cost of which will be borne by the Contractor.

The surfaces of all aluminium which are jointed to or are in contact with other materials when fixed, particularly ferrous metals, are to be suitably insulated to prevent electrolytic corrosion.

Joints in all aluminium members are to be neatly formed in an approved manner with screw heads, pins, rivets, etc. concealed so that the joints are practically invisible. Screw or bolt jointing is to be kept to a minimum and will be permitted only when welding is impracticable. Unless otherwise described, stainless steel screws or bolts are to be used for jointing and fixing aluminium work. Welded joints are to be formed by argon arc process using SANS 1476/NS6 welding rods and finished off smooth.

Welding is to be executed in such a manner as not to affect the colour of the material or the anodic coating.

Exposed heads of screws, pins, rivets, etc. in coloured anodised aluminium are to be touched up with enamel paint to match the coloured anodised finish.

No deviation may be made from the general requirements or dimensions, but improvements in the general construction and design affecting neatness, strength or durability may be introduced. If any deviation is proposed, the Contractor must submit detailed drawings showing the particular construction and form or section he proposes to use and such drawings, details and samples of fittings, etc. are to be approved by the Department before manufacture is commenced and every facility must be given for the work to be inspected during manufacture.

No work may be fixed in position until it has been inspected and approved. Anodised aluminium work must be erected as near to the end of the Contract period as possible, to minimise the danger of damage or deterioration.

All work is to be suitably protected during building operations and left in a clean and satisfactorily finished condition on completion. In particular, all anodised aluminium work must be protected against damage, and against deterioration or discolouration caused by

mortar droppings, wax, paint, etc. all to the entire satisfaction of the Department. All work so damaged, deteriorated or discoloured must be replaced at the Contractor's expense.

Rates for aluminium work are to include for necessary cutting to lengths, shaping, turning, threading, forging, fitting, assembling, riveting, welding, welded running joints, filing smooth, also for all screws and holes and hoisting and fixing in position. All screwed work is to have full threads.

ANODISED ALUMINIUM WELDED WINDOWS AND DOORS: — are to be of an approved manufacture and design.

Windows and doors are to be fabricated from Medium Universal equal leg sections, unless otherwise specified, measuring 33mm over one opening section and not less than 4mm thick through the flanges and not less than 4.75mm through the web, unless otherwise stated.

The aluminium sections are to be of approved manufacture and of 6063-TF or equivalent quality and temper and are to be anodised after manufacture to the approval of the Department. Welds are to be electrically flash butt resistance welded, properly ground and cleaned off to give a uniform appearances.

Anodising, etc. is to be carried out as before described.

All windows and doors are to be suitable for internal glazing and are to be fitted with approved anodised aluminium glazing beads of the "clip on" type. Drilling for the fixing of glazing beads is to be done to suit the thickness of the glass used.

The frames are to be perfectly flat, square, butt-welded at joints (mechanical joints will not be permitted) and all opening sashes must fit perfectly on all faces and open or close freely without binding at any point. The glazing bars must be continuous with continuous intersections (mitred intersections will not be permitted) with ends scribed and fitted to the frames with shouldered ends passed through and riveted over. The sight lines of the main frame, whether consisting of all fixed lights, all opening sashes or portions of both and the glass plane must be the same throughout each window.

Weathering on sections is to be solid extruded with the sections (screwed or riveted on strips will not be permitted) except weather bars to sills of inward opening sashes which must be welded on and not screwed or riveted except in the approved designs of built-up transoms.

No steel is to be used in the manufacture of the windows unless it is stainless steel of quality to A.I.S.I. Type 316. All fittings, butt hinges, screws, nuts, bolts, etc. are to be of high quality aluminium or other approved non-corrosive material compatible with aluminium and of sufficient strength to perform the functions for which they are used. The handles, sliding stays and peg stays are to have nylon washers, bushes and pressure pads and are to be secured to the frames with screws having riveted ends. Pop rivet fixings will not be permitted.

The transoms and mullions of all purpose-made windows and doors are to be equally spaced between the outer frames to form openings of equal size. Where this is not the case, either the width or the height of the opening is stated. Unless otherwise stated, the fixed lights and sashes of all purpose-made windows and doors are to be in one square and the sashes and doors are to open out.

Frames must be provided with suitable fixing lugs bolted on to frame with aluminium alloy bolts or are to be holed for screwing as required with lugs or holes spaced one near top, one near bottom and not more than 750mm apart intermediately each side of frame. Frames more than 900mm wide are to be provided with similar fixings to top and bottom and not more than 750mm apart.

All composite windows, doors, etc. are to be supplied with suitable and approved coupling mullions or transoms. Rectangular hollow section transoms where specified are to be

25mm x 115mm in section manufactured from 3mm thick aluminium.

The Contractor must submit drawings showing details of sections he proposes to use and these drawings are to be approved by the Department before manufacture is commenced, and when requested, specimen windows and doors complete with all fittings as well as specimen coupling mullions, transoms etc. must be submitted for approval and all windows, doors, etc. supplied must conform to the approved samples.

The manufacturer of the windows and doors must supply a dimensioned set of drawings with the windows and doors, for use on the site, including clearance and strict fixing methods and details.

Windows and doors are to be delivered to the site in suitable protective wrappings or crates and are to be stacked on end and carefully handled at all times to prevent any marking or staining of surfaces.

Immediately the windows and doors have been delivered on the site, they are to be thoroughly overhauled and all necessary adjustments or repairs are to be made before they are fixed in position. A further inspection is to be made after fixing and any further servicing required must be carried out in order to leave the windows and doors in a satisfactory condition and waterproof after glazing is completed.

Side Hung Sashes: — are to open out on a pair of aluminium hinges complete with anti-friction weatherproof bushings fixed pin and nylon washers and fitted with anodised aluminium alloy sliding stay with friction fastener and an approved anodised aluminium two point handle and striking plate.

Bottom Hung Sashes: — are to open in on a pair of aluminium hinges complete with anti-friction weatherproof bushings, fixed pin and nylon washers and fitted with concealed side arms and strong lever action spring catch and keep.

Top Hung Sashes: — are to open out on a pair of aluminium hinges complete with anti-friction weather proof bushings, fixed pin and nylon washers and fitted with anodised aluminium peg stay with cranked locking stay.

Horizontally Pivot Hung Sashes: — are to be hung on a pair of approved weatherproof brass satin-chrome finished friction pivots of the greatest possible diameter permissible and fitted at top with strong lever action spring catch for long arm or hand operation and striking plate, unless otherwise stated.

Vertically Pivot Hung Sashes: — are to be hung on free pivot cups at the head incorporating nylon bearing sleeves and lever pivots at the sill and fitted with one two-point casement handle and striking plate.

Projected Out Sashes: — are to be balanced on approved concealed side arms with stainless steel shoes and channels and fitted at bottom with one approved bow handle with catch incorporated.

Projected In Sashes: — are to be balanced on approved concealed side arms with stainless steel shoes and channels and fitted at top with strong lever action spring catch for long arm or hand operation and striking plate:

Doors: — are to be side hung to open out on one and a half pairs of aluminium hinges to each leaf complete with anti-friction weatherproof bushings, fixed pin and nylon washers and fitted with lock set as specified, and each lock is to be provided with two keys. Satin chrome finish flush bolts are to be fitted at top and bottom of meeting edge of first closing leaf of double doors.

Adjustable Louver Sets: — are to be approved anodised aluminium adjustable louver sets consisting of head and all weather strips fitted with neoprene gaskets and two jamb strips

each fitted with louver brackets with spring loaded clips for the specified width of glass louver blades and complete with tilt bars and operating lever handles. Where the openings are not of height to suit standard width louver blades an alternate head section with static clips must be provided to take a fixed louver blade of the required width. The sets-sets are to be tap screwed to the window frame with stainless steel self-tapping screws.

GLAZING TO DOORS / ALUMINIUM GLAZED SCREENS

No glazing permitted to any fitting below Lock Rail (ie 1,2m high.).

Burglar Bars: — are to be standard type burglar bars formed of 20mm x 5mm aluminium bars riveted at intersections and riveted at ends to the window frame with high strength aluminium rivets. The burglar bars to the small pane type window are to line through with the glazing bars, and windows of the horizontal-pane type or of the no-glazing bar type are to be fitted with burglar bars which are divided as for the small pane type window.

All exposed surfaces of anodised aluminium are to be protected by means of an approved fabric backed adhesive tape. The Contractor shall satisfy the Department that the tape he proposes to use can be easily stripped after long exposure to sunlight, and rates are to include or the final stripping of the protective tape and cleaning down to approval at completion.

All work is to be protected during building against deterioration or discolouration caused by mortar droppings, wax, paint, etc. and all work so damaged is to be replaced at the Contractor's expense to the approval of the Department.

All glass and glazing has been elsewhere measured. All sashes and openings, unless otherwise stated, are to be single panes without glazing bars.

All windows and doors must be fixed into preformed openings in the structure (the building-in of windows and doors will not be pen fitted) and rates are to include for supplying necessary templates for forming the openings. Fixing in position of windows and doors has been measured separately. Sizes of windows and doors are given to the nearest 10mm.

STRONG ROOM DOORS: — must comply in all respects with SANS Specification 1015 Category 1. Each door is to be provided with two keys and the keys must be forwarded by the supplier under registered cover direct to the Department, and the supplier must clearly indicate the institutions in which the door (or doors) is being installed.

BURGLAR RESISTING SAFES: — must comply in all respects with SANS Specification 751. The safes shall be "Office Safe Category 1" as laid down in SANS Specification 751. Each safe is to be provided internally with one shelf and two lockable drawers.

Where the mass of each safe is 680kg or less, provision must be made for securing it rigidly to prevent unauthorised removal; the means of securing shall be at least equal in effectiveness to that which would be provided by four 12mm bolts. Locks shall be lever locks with a minimum of six levers. Each safe is to be provided with two keys to each lock and the keys for any safe must be forwarded by the supplier under registered cover direct to the Department, and the supplier must clearly indicate the institution in which the safe (or safes) is being installed.

ADJUSTABLE LOUVER GEAR SETS: — are to be approved natural anodised aluminium adjustable sets consisting of head and sill weather strips fitted with neoprene gaskets and two jamb strips and fitted with sets brackets with spring loaded clips for the specified glass sets blades and complete with tilt bars and operating handles. Where the openings are **not** of a height to suit standard width sets blades an alternate head section with static clips must be provided to take a fixed sets blade of the required width.

RATES: — are to include for fixing in accordance with the manufacturers instructions for screwing head and sill weather strips and jamb strips with stainless steel screws to frames (Elsewhere measured) and for oiling and easing at completion.

12. PLASTERING

MIXING

The mixing of the materials is to be done on a hard surface.

Once all materials have been mixed, they are not to be remixed with new materials added after 5 (five) hours.

MATERIALS

Stone Chippings: — are to be approved clean stone chippings of the sizes stated complying with SANS Specification 1083.

River Sand: — for floor finishes and screeds is to be clean, sharp, coarse sand free from all impurities, washed if so directed and complying with SANS Specification 1090.

Plaster Sand: — is to be clean, sharp, free from all impurities, washed if so directed and is to comply with SANS Specification 1090.

Cement: — unless otherwise specified is to be Portland cement of normal setting quality, is to comply with SANS Specification 471, and must be used fresh. Cement containing more than 15% blast furnace slag will not be permitted to be used.

Lime: — is to comply with SANS Specification 523.

Water: — is to be clean, fresh and free from injurious amounts of acids, alkalis and other organic substances.

MEASUREMENT OF CONSTITUENT PARTS OF FLOOR FINISHES, TOPPING, SCREEDS AND PLASTER FINISHES: — Cement, sand and stone chippings are to be measured exactly by means of gauge boxes or purpose made wheelbarrows. Part filling or heaping of normal wheelbarrows will not be permitted.

Water is to be accurately measured for each batch, to approval.

Waterproofing compounds, where specified, are to be added to the mixture in the proportions recommended by and in strict accordance with the manufacturer's instructions.

PREPARATION OF SURFACES: — Prior to the application of floor finishes, toppings, screeds, plaster finishes etc. the surfaces of the new or existing concrete, brickwork, etc. are to be thoroughly cleaned, chipped, hacked, sloshed, etc. as necessary to ensure a satisfactory bond. The Contractor will be held entirely responsible for the proper and adequate preparation of the surfaces and any work which results in failure in this regard must be made good at the Contractor's expense to the satisfaction of the Department.

FLOOR SCREEDS, ETC: — Cement screeds are to consist of one part cement and three parts sand, unless otherwise described, and are to be steel towelled, unless otherwise stated, to true smooth and even surfaces, free from tool marks to the satisfaction of the Department to receive the finishes stated in the items. It is recommended that in new structures the screeding should be as specified by "Tal" using "Screedmaster", the pumped method.

GRANOLITHIC FINISH TO CONCRETE FLOORS, ETC: — Float up to within 6mm of finished surface with layers on concrete approximately 10mm thick, composed of one part cement, two and a half parts concrete and three and a half parts granite or other approved hard stone chippings. Form finished surface with one part cement and one part fine granite chippings or other approved hard stone graded up to particle, which will pass a 6mm mesh brought to a smooth surface with a steel trowel. The floating and finishing coats are to be performed in one operation.

The granolithic work is to be carried out by experienced workmen and is to be laid in panels

V-jointed and not and not exceeding 6m² in area or as shown on drawings or described in the Bills of Quantities.

Thin strips if wood or other suitable materials are to be laid between panels to break contact.

Where granolith is described to be tinted, the requisite quantity of oxide of iron or other colouring materials is to be mixed with the finishing thickness.

All granolithic floors, etc. are to be covered up and protected from injury and discolouration during the progress of the work.

Rates for granolithic work are to include for cleaning down and for a coat of approved wax polish or stoep reviver well rubbed in at completion.

13. **PLASTER**

GENERAL

Except where otherwise described, all external plaster is to be finished with a wood float and internal plaster is to be finished with a steel trowel, unless otherwise described, all to true and even surfaces, free from tool marks and other defects to the satisfaction of the Department. No distinction has been made for brick or concrete surfaces.

CEMENT PLASTER

External cement plaster to wall is to consist on one part cement and four parts sand.

External cement plaster to ceilings is to consist of one part cement and three parts sand.

Internal cement plaster to walls is to consist of one part cement and five parts sand.

Internal cement plaster to ceilings is to consist if one part cement and three parts sand.

One coat cement plaster to walls shall not be less than 13mm or more than 16mm in thickness, and one coat cement plaster to ceilings shall not be less than 10mm or more than 13mm in thickness, unless otherwise described.

Where plaster is described as undecorated, the same type of approved sand the same brand of cement is to be used throughout to maintain a uniform colour and texture.

BARIUM PLASTER

Barium plaster shall consist of two coats plaster, the first coat 13mm thick consisting of one part cement and five parts sand, and the second coat 6mm thick consisting of one part cement and five parts Barium Sulphate. (This is to be applied only to X-Ray Room walls where holed bricks have been used).

All surfaces are to be plastered in one operation from ceiling to floor and corner-to-corner; breaks are to be made only in corners or at junctions of walls and ceilings.

CURING, PROTECTION, ETC.: — All floor finishes, paving, plaster finishes and screeds are to be properly cured to approval and all cracks, blisters and other defects which may occur are to be made good and the whole left in a satisfactory-condition at completion.

The finished surfaces are to be properly protected from damage and cleaned down at completion.

RATES: — Rates for floor finishes and screeds are to include for preparation of new or existing surfaces, dressing to falls where required, V-joints where specified, curing, protecting from damage and cleaning down at completion.

Rates for skirtings, risers, etc. are to include for internal angles at junction with floor, treads, etc. to be square or coved to not more than 50mm girth and in addition are to include for mitres, stops, etc. except where given separately in terms of the Standard System of Measuring Builders' Work.

Rates for plaster finishes are to include for preparation of new or existing surfaces, curing, protecting from damage and cleaning down at completion.

Rates for plastering are to include for internal angles to be square or coved to not exceeding 50mm girth.

Rates for rounded angles, fair edges and arrases and the like are to include for mitres, stops, etc. except where given separately in terms of the Standard System of Measuring Builders' Work.

Rates for mouldings, projecting bands, coves, weatherings and the like are to include for dubbing out.

Rates are to include for cutting back against frames and for V-joints cut where concrete abuts brickwork.

Rates generally are to include for all sundry making good and working around pipes, balusters, etc.

GENERALLY

Narrow Widths

Items described as "Extra over for narrow widths" include for all reveals, edges, soffits, treads, risers, etc. not exceeding 500mm wide, narrow widths not exceeding 500mm wide in general surfaces caused by openings or projections, all of which have been included in the areas of horizontal or vertical surfaces. No distinction has been made for finishes of differing thicknesses.

14. TILING

MATERIALS

River Sand: —is to be clean, sharp, coarse sand, free from all impurities, washed if so directed and complying with SANS Specification 1090.

Plaster Sand: — for wall backings is to be clean, sharp, free from impurities, washed if so directed and complying with SANS Specification 1090.

Cement: —unless otherwise specified, is to be Portland cement of normal setting quality complying with SANS Specification 471 and must be used fresh. Cement containing more than 15 % blast furnace slag will not be permitted to be used

Water: —is to be clean, fresh and free from injurious amounts of acids, alkalis and other organic substances.

MEASUREMENT OF CONSTITUENT PARTS OF BACKINGS, ETC.: — Cement and sand are to be measured exactly by means of gauge boxes or purpose made wheelbarrows. Part filling or heaping of normal wheelbarrows will not be permitted:

Water is to be accurately measured for each batch to approval.

Waterproofing compounds, where specified, are to be added to the mixture in the quantities recommended by and in strict accordance with the manufacturers' instructions.

PREPARATION OF SURFACES: — Prior to the application of the backing for tiles, the surfaces of the new or existing concrete, brickwork, etc. are to be thoroughly sloshed, etc. as necessary to ensure a satisfactory bond. The Contractor shall be held responsible for the proper and adequate preparation of the surfaces and any work which results in failure in this regard must be made good at the Contractor's expense to the satisfaction of the Department.

GLAZED CERAMIC WALL TILES AND FITTINGS: — shall comply with SANS Specification 22 of selected grade, free from defects and blemishes and of uniform colour.

Rates are to include for either bedding tiles on and including a solid cement mortar backing consisting of one part cement to three parts sand on brickwork or concrete, or fixed with an approved tile adhesive on and including a coat of cement plaster consisting of one part cement to five parts sand and finished to a surface to receive tiles.

Tiles are to have vertical and horizontal joints continuous with all joints solidly flushed up in neat white cement.

MOSAICS: — Glass or ceramic mosaics are to be of approved South African manufacture of the sizes and colours specified, fixed to paper panels for ease of handling.

Mosaics are to be bedded to a true even surface on and including a solid cement mortar backing consisting of one part cement and three parts sand on brickwork or concrete, or fixed with an approved mosaic adhesive on and including a coat of cement plaster consisting of one part cement to three parts sand finished to a surface to receive mosaics.

After setting, the paper panels are to be removed and all joints are to be solidly flushed up in neat white cement.

Samples of mosaics are to be submitted to the Department for approval before any work is put in hand.

UNGLAZED CERAMIC FLOOR TILES AND FITTINGS: — are to be unglazed acid and alkali resistant tiles and fittings of the types specified in the items, and of approved manufacture, uniform in size, shape and colour, free from cracks, twists and other defects and equal to samples to be deposited with and approved by the Department.

Floor tiles are to be laid with maximum 10mm wide joints continuous in both directions on and including a 15mm thick cement mortar bed consisting of one part cement to three parts sand, unless otherwise specified, to true levels and grades with the joints raked out and grouted up solid and flush pointed with an approved epoxy jointing compound.

Floor tiles are to be set out so as to have no long edges of tiles cut to suit room size.

RATES: — for tiles, mosaics, etc. are to include for all necessary preparation of surfaces, for laying in accordance with the manufacturer's instructions, all square cutting and waste and fitting, protecting from damage and cleaning down at completion.

Rates for tiles are also to include for laying, bedding, jointing and pointing as described and in accordance with SANS Code of Practice 0107 where applicable.

Rates for treads, risers, sills, copings, cappings, skirting etc. are to include for pointing to exposed edges and projecting soffits.

No distinction has been made for brick or concrete surfaces.

TRANSITION TRIMS:-

Aluminium Wide Tile-In Ramp splayed transition trims to be used at junction between ceramic / porcelain tiles and vinyl sheeting.

MOVEMENT JOINTS:-

Aluminium Structural Screed joints bolted to slab to be capable of total movement of minimum of 5mm either way with flexible PVC Hospital Insert.

Movement joints to be in high traffic area's as "Migua" FV35/1500 or "Kirk" ASSJ390H of approved height with hospital insert bolted to slab before screeding.

Metal movement joints in low traffic area's with hospital insert strips..

15. DRAINAGE AND PLUMBING

GENERALLY: —The Standard Preambles for other trades, with reference to Excavations, Concrete, Brickwork and Plastering, and, in particular for the full description intent and meaning of the classification for excavations, are to apply equally to this trade.

LICENSED DRAINLAYERS AND PLUMBERS: — Only licensed drain layers shall be employed on any drainage work and licensed plumbers on plumbing work.

SUBSOIL DRAINS

Unplasticised polyvinyl chloride (UPVC) slotted drainage pipes and fittings: — shall be of approved manufacture jointed in accordance with the manufacturer's instructions.

Pitch-fibre perforated or slotted drainage pipes and fittings: shall comply with SANS Specification 921 and shall be jointed in accordance with the manufacturer's instructions.

Filter fabric: — shall be non-woven, spun bonded, needle punched and continuous polyester fabric, resistant to the effects of alkalis, acids, saline solution and sunlight.

STORMWATER AND SOIL DRAIN PIPES

Reinforced concrete non-pressured pipes: shall comply, with SANS Specification 677 and must be Type SC of the class specified with spigot and socket ends with rubber insertion ring or with ogee joints with approved rubber collars. Pipes must be marked with the manufacturer's name, trade name or registered trade mark, nominal bore, class and type, date of manufacture, the letter "R" denoting reinforced and the SANS mark. Joints shall be made in accordance with SANS Code of Practice 058.

Unplasticised polyvinyl chloride (UPVC) drain and sewer pipes and fittings: — shall comply with SANS Specification 791. Joins shall be made with fittings in accordance with SANS Code of Practice 058.

CONCRETE BEDS AND ENCASEMENT TO DRAIN PIPES: — Where pipes are required to be bedded on concrete, the bed of concrete shall be Class B, a minimum of 500mm wider than the diameter of the pipe, laid to correct falls and levels with recesses formed in same for pipe joints including all necessary formwork and any additional excavation. The barrel of the pipe shall then be bedded on a thin cement mortar (1:3) bed and laid to falls. After jointing, the recesses previously formed shall be filled in with concrete Class B and the haunching or surrounding completed.

Where pipes are fixed vertically they shall be encased in concrete Class B having a minimum thickness of 150mm around the pipe and carried up to ground level and shall include for any necessary formwork.

PIPE LAYING: — All drain and sewer pipes are to be laid to a straight line to even gradients and jointed in accordance with SANS Code of Practice 058 except in the case of polyethylene or unplasticised polyvinyl chloride drain and sewer piping which is to be in accordance with SANS Code of Practice 01 12.

Before laying, each pipe shall be examined to ensure that the bore is clean and free of any foreign matter and shall be tested for soundness by striking with a wooden mallet, and any cracked or damaged pipes shall be rejected. Ends of all pipes must be clean before

jointing. Immediately after jointing a tight fitting wad or scraper shall be drawn several times through the bore of the pipe to ensure that it is left clean and free from obstructions. Whenever work is suspended, the open ends of pipes and junctions must be temporarily plugged to prevent the entrance of rubbish during construction.

GULLEY TRAPS: — Gulley trap assemblies must be of the material specified with "P" or "S" trap, jointed to drain and with hopper head with vertical and side inlets, the head fitted with 190mm diameter cast iron gulley grating complying with SANS Specification 1115 laid loose in socket. The trap, hopper head and vertical pipe shall be set on and encased in concrete Class B having a minimum thickness of 150mm at any one part, carried up 75mm above ground level as kerb, dished down to grating and finished on all exposed surfaces in 1:3 cement plaster with angles rounded, including necessary excavation and formwork.

GREASE TRAPS: — Grease trap assemblies of vitrified clay must consist of outlet junction jointed to trap with side inlet. Access openings of trap and junction shall be fitted with vitrified clay stoppers laid loose in socket of trap and set in bitumen in socket of junction. The trap and junction and vertical pipe shall be set on and encased in concrete Class B having a minimum thickness of 150mm at any one part, carried up 75mm above ground level as kerb, dished down to grating and finished, on all exposed surfaces in 1:3 cement plaster with angles rounded, including necessary excavation and formwork.

RODDING EYES: — Where pipes are carried up in ramps for rodding eyes, the head of the pipe at ground level must be fitted with an "A.B.C." cast iron cover and frame, complying with SANS Specification 746, jointed to pipe, the frame rebated for and including cover with raised letters "CE" cast on same, secured to frame with gun-metal screws and with the whole encased in concrete Class B having a minimum thickness of 150mm at any one part, carried up 75mm above ground level and finished on all exposed surfaces in 1:3 cement plaster with angles rounded, including necessary excavation and formwork,

INSPECTION EYE BLOCKS: — Where inspection eye fittings are provided in pipelines, the position of these inspection eyes must be registered and demarcated with concrete Class C. block size 300 x 300 x 50mm thick finished on all exposed surfaces with 1:3 cement plaster with angles rounded and with sunk letters "I.E." formed in top and set in ground, including necessary excavation and formwork.

SURFACE WATER CHANNELS: — Concrete open surface water channels shall be formed with concrete Class B with segmental channel formed in same to the size and shape specified and finished on exposed surfaces in 1:3 cement plaster, steel towelled to a smooth even surface with all angles rounded, cast in lengths not exceeding 2m and laid to falls, including necessary excavation and formwork.

GRATINGS FOR GULLEYS AND STORMWATER DRAINS AND CAST IRON SURFACE BOXES AND MANHOLE COVERS AND FRAMES: — Cast iron or Polymer gratings for gulleys and storm water drains shall comply with SANS Specification 1115 and SANS 1882:2003 respectively.

Cast iron surface boxes and manhole covers and frames shall comply with SANS Specification 558.

All cast iron gratings, cast iron surface boxes and cast iron manhole covers and frame must be coated with approved preservative solution before leaving the manufacturer's works.

The masses stated are the combined mass of the grating and frame or the combined mass of the cover and frame.

STORM WATER SUMPS, JUNCTION BOXES, MANHOLES, INSPECTION CHAMBERS, CABLE INSPECTION CHAMBERS AND VALVE CHAMBERS: — shall be of the internal size specified and are to be constructed of one brick sides, unless otherwise specified, built in 1:3 cement mortar on a 150mm thick concrete Class C bottom and finished on top with an 85mm thick pre-cast concrete Class C cover slab, reinforced as detailed and bedded in

cement mortar. The cover slab, except to junction boxes, is to have a rebated opening formed in same, suitable for and fitted with a cast iron orating and frame, or cover and frame, of the size and mass specified with the frame bedded in cement mortar. The bottom of the sump, manhole, etc. and the exposed surfaces of the cover slab are to be finished smooth in 1:3 cement plaster with angles rounded. The internal brick surfaces are to be faced with smooth facing bricks and pointed with flush joints.

Inspection chambers and manholes with an invert not exceeding 1m shall have an internal dimension of 470mm x 700mm and those exceeding 1m shall have an internal dimension of 920mm X 920mm. Where the invert of the hole exceeds 1m, a 150mm thick reinforced concrete Class C corbel slab, reinforced as detailed, with opening size 470mm x 700mm formed in same and finished smooth off the formwork, is to be built into the brick sides at a height not exceeding 1, 5 inches above the concrete bottom with the reduced manhole shaft built off the top of the corbel slab. Cast iron step irons spaced at 300mm staggered centres vertically are to be built into one side of all manholes with an invert exceeding 1m.

Where measured in number, rates for all sumps, manholes, etc. are to include for excavating to the depths required, taking precautions against collapse of sides of excavations, staging, ramming, pumping and baling to keep excavations free from water or mud, filling around and ramming and depositing and levelling spoil on site or carted away as directed. Ends of pipes are to be built through the sides of the sumps, manholes, etc. and rates are to include for this.

SOIL DRAIN MANHOLES AND INSPECTION CHAMBERS: —are to be of the internal diameter and inverts specified and are to be constructed of pre-cast reinforced concrete manhole ring sections with walls a minimum of 50mm thick, pre-cast reinforced concrete cover slabs and spacer pieces complying with SANS Specification 677. The joints for the ring sections shall be of the ogee type. The bottom shall be of concrete Class C-cast in-situ.

The placing of the concrete bottom and benching shall be carried out in three stages with the initial stage being the laying of the concrete bottom projecting 100mm beyond the external diameter of the manhole on which is laid the inspection eye pipe, branches, etc. The second stage comprises the laying of concrete within the manhole to the height of the pipes and around the perimeter of the bottom to a height of not less than 25mm above the collar of the pipe at the highest end. This annular base is to be shuttered to provide a horizontal setting for the first ring section which is to be firmly bedded in the wet concrete. The third stage comprises the laying of the benching within the initial ring section and finished in 1:3 cement plaster with all angles rounded. Thereafter, the ring sections of the required standard height are joined together to form the required depth, with all joints primed with "Bituprime" and sealed with "Bitujoint Putty". A 125mm thick pre-cast reinforced concrete cover slab, rebated on underside to suit ring sections and with opening size 600mm x 600mm formed in same is to be bedded on top of the ring section. The shaft above the cover slab is to be constructed of either pre-cast reinforced concrete spacer units to suit the type of cast iron cover and frame specified, or one brick kerb walls faced internally with smooth facing bricks jointed with flush joints, and finished on top with an 85mm thick pre-cast concrete Class C cover slab, reinforced as detailed and bedded in cement mortar with the exposed surfaces finished smooth in 1:3 cement plaster with all angles rounded. The cover slab is to have a rebated opening formed in same suitable for and fitted with cast iron cover and frame of the size and mass specified, with the frame bedded in cement mortar.

MANHOLE COVERS AND FRAMES:- Cast iron, Concrete or Cultured Polymer covers and frames to be suitable for the area of usage.

SOAK PITS: — shall be of the lengths and widths specified and shall be a minimum of 900mm deep below the invert of the inlet pipe. A perforated pitch-fibre drainpipe, jointed to the inlet pipe and with other end capped, is to be laid level in a 19mm stone packing of a minimum thickness of 15mm below and at sites of pipe and a minimum thickness of 150mm below the top of the pipe. The remainder of the soak pit is to be filled with stone graded

from 50mm to 75mm, to a level of 50mm above the top of the pipe. The stone is to be covered with corrugated asbestos cement sheets extending 150mm beyond the walls of the soak pit all round. The trench shall be backfilled above the sheeting to a minimum depth of 300mm lightly rammed with the final 100mm of backfilling being approved topsoil from the excavations.

SEPTIC TANKS:—shall be of the internal sizes specified and are to be constructed of one brick sides built in 1:3 cement mortar on 150mm thick concrete Class C bottom laid to falls. A half brick baffle wall finished 75mm below underside of concrete cover slab and with opening size 150 x 150mm high formed in wall is to be built in 1:3 cement mortar on the concrete bottom. A 115mm thick reinforced concrete Class C cover slab, reinforced as detailed, is to be cast in-situ on removable formwork and is to have two openings formed in same, each suitable either for and fitted with 600 x 450mm x 38 kg cast iron single seal manhole cover and frame, or for the shaft of the inspection chamber built off the cover slab in one, brick walls in 1:3 cement mortar with smooth face bricks internally, finished on top with 85mm thick pre-cast concrete Class C cover slab, reinforced as detailed and rebated for and fitted with 600 X 450mm X 38-kg cast iron single seal manhole cover and frame. The bottom and sides of the septic tank are to be finished in 1:3 cement plaster, 19mm thick, with an approved waterproofing compound added, with all internal angles coved to 50mm radius. Inlet and outlet chambers attached at either end of the septic tank shall be size 600 x 450mm internally, of the depth required and each shall be constructed of one brick walls built in 1:3 cement mortar on a concrete Class C bottom 150mm thick, or where extended above the top of the septic tank cover, built off the cover and finished on top with 85mm thick pre-cast concrete Class C cover slab, reinforced as detailed and bedded in cement mortar with the exposed surfaces finished smooth in 1:3 cement plaster with angles rounded. The cover slab is to have a rebated opening formed in same suitable for and fitted with a 600 x 450mm x 38 kg cast iron single seal manhole cover and frame. Chambers shall be provided with inspection eye pipes or bends, straight or curved channel sections, benched up to sides of chambers in concrete Class C, finished in 1:3 cement plaster with all angles rounded.

The inlet and outlet of the septic tank shall be formed of cast iron square junction piece with tail-pipe extending 300mm below water level in tank, built in through end walls and jointed to channels in inlet and outlet chambers.

TESTING OF DRAINS, MANHOLES AND INSPECTION CHAMBERS:— All drains, manholes and inspection chambers with the exception of subsoil drains shall be constructed so as to be watertight. No trenches shall be backfilled or pipes encased in concrete until the drains have been tested and approved. Any drains covered by the Contractor prior to testing shall be exposed at the Contractor's expense.

The Contractor shall give at least 24 hours notice of any particular length between manholes ready for testing. The drains shall not be tested until a period of 24 hours, or such other period as may be required, has been allowed for the pipe joints to set. The Contractor shall provide all necessary testing apparatus, expanding plugs, stoppers, water and any other materials and all labour that may be required for carrying out the tests.

The whole of the drainage system shall be tested using one or more of the following tests:-

(a) **Visual test**— Each length of pipe shall be inspected for invert level grade, direction and line. Internal inspection of the bore of the pipes shall be made using mirrors and a powerful source of light. The drains must be free of invert lips and the bases of the pipes must be straight.

(b) **Air test** — All openings in the drain shall be plugged and sealed and all associated traps filled with water and air pumped into the drains until a manometric pressure of 40mm is indicated, after which, without further pumping, the pressure shall not drop below 25mm for a period of at least 30 seconds.

After the entire drainage system has been completed, all plumbing fittings installed and permanently connected up, and traps filled with water, a final air test shall be applied to the whole system.

- (c) **Water test**— All openings-in the drain, except the highest one, shall be plugged and sealed and the drain filled with water so that every part of the system is tested under a head of water of not less than 1.5m and not more than 3.5m. After allowing period of 10 minutes for initial absorption, the amount of water it shall be necessary to add to maintain the water level over the next 15 minutes shall not exceed a rate of 25 litres for 100mm diameter pipe and 3,75 litres for 150mm diameter pipe for 100m of drain and an equivalent rate for larger drains. In carrying out the water test, the head of water shall be obtained by providing temporary pipes, fittings, etc. wherever necessary or by such other method as may be approved.

In cases where the maximum head of water, owing to the gradient of the drains, would be exceeded in any section, inspection eyes at suitable intervals may be provided and the drain plugged, in order not to subject the lower portion of the drain to a greater head of water than that required. Drains must be free of air before testing.

- (d) **Manhole and Inspection Chamber test** — The inlet and outlet pipe hose shall be plugged and sealed and the inspection chamber filled with water. After allowing the water to stabilise due to absorption, the water level should not fall more than 5mm in 2 hours.

DEFECTS TO BE MADE GOOD: — Should the drain system fail to withstand the above tests, all defects shall be made good and the tests repeated at the Contractor's expense until the whole system is sound and passed to the satisfaction of the Department. In making good, all defective parts shall be cut out and replaced with new. No patching of pipes, joints or connections will be permitted.

SHEET METALWORK: — generally is to be lapped 75mm at ends and 150mm at angles, unless otherwise specified. Rates for sheet metalwork shall include for all labour, cutting and waste, laps, seams, welts, angles, clips, tacks, soldered dots, riveting, soldering, brazing, burning, nailing, dressing and wedging as required. All measurements are net with no allowance being made for laps, seams, welts, angles, clips and tacks or waste in cutting. Where stepped flashings are described as to flat slope, the pitch of the roof to which they apply does not exceed 40 degrees

- (a) **Galvanized sheet iron:** — shall be of an approved brand of the thickness specified after galvanising and having a galvanized coating of "Iscor Coating Designation Z450". Corroded or otherwise defective sheets shall not be used. All nailing or screwing shall be done with galvanized nails or screws.
- (b) **Sheet aluminium:** — shall be of the thickness and quality specified. All nailing shall be done with aluminium alloy nails and all screwing done with stainless steel screws.
- (c) **Sheet copper:** — shall be cold rolled sheet of the thickness and temper specified. Sheet copper for covering flat roofs and for valley and gutter linings, flashings, soakers, etc. shall be of dead-soft temper and for eaves gutters, rainwater pipes and other unsupported or semi self-supported work shall be of half-hard temper. All nailing shall be done with copper or copper alloy nails and all screwing done with brass screws.
- (d) **Sheet lead:** — shall be best milled sheet lead of the full mass specified and of equal thickness throughout and must comply with SANS Specification 1178.

LININGS TO VALLEYS: — shall be of the material specified, lapped 200mm at ends and dressed up on to purlins or battens at sides of valleys with edges bent back to form open beads.

LININGS TO SECRET GUTTERS: — at back of chimney stacks and wall abutments and at raking intersections of walls and roofs shall be of the material specified, turned 100mm up vertical surfaces and dressed 250mm up roof slope and on to purlin or batten at edge.

SOAKERS: — to slate covered roofs shall be of galvanized sheet iron or sheet copper of 0.6mm thickness, 450mm wide to closed valleys and 250mm wide to raking intersections of roofs with vertical wall and chimney stack abutments and turned 75mm up vertical surfaces. Soakers shall be 75mm longer than the gauge of the slate roofing.

UNDER-FLASHINGS: — to all iron roofs and where specified to slate or tiled roofs shall be 0.6mm thickness galvanized sheet iron. Flashings to asbestos cement roofs shall be asbestos cement preformed units fitted in accordance with the manufacturer's instructions. Where specified, copper flashings shall be formed from sheet of 0.6mm thickness and aluminium flashings shall be formed from 1200-H4 quality sheet of 0.6mm thickness. Lead flashings, where specified, shall be formed from sheet having a mass of 24 kg/in 2.

COVER FLASHINGS: — shall be either galvanized sheet iron, copper or aluminium, as specified, of 0.6mm thickness fitted over under-flashing, stepped where required on rake and with top edge bent and wedged 25mm deep into joint of brickwork or groove formed in concrete face and flush pointed in 1:3 cement mortar.

FLASHINGS AROUND PIPES THROUGH ROOF COVERINGS

- (a) Pipes through preformed sheet steel roofing shall be flashed around with 0.6mm galvanized sheet iron apron pop-riveted to top of roofing with edges cut and dressed to profile of roofing, soldered all round and with conical sheet iron 'u' stand, riveted and soldered at joint and at base to apron. The top of the conical upstand is to be fixed around the pipe with 25mm x 3mm galvanized mild steel strap wrapped around the pipe and fixed with a galvanized steel gutter bolt.
- (b) Pipes through fibre cement roofing shall be flashed around with 24 kg/in 2 lead apron dressed into corrugations, bedded in mastic and bolted to roof sheeting with galvanized steel gutter bolts and with conical lead upstand, wiped on at joint with apron, and secured around pipe with copper wire.
- (c) Pipes through slate or tile roofing shall be flashed around with 24 kg/in 2 lead apron dressed to profile of slates or tiles with top edge of lead apron dressed over back edge of slate or tile under overlap of slates or tiles. A conical lead upstand, wiped on at joint with apron, is to be secured around the pipe with copper wire.
- (d) Pipes through pre-printed or embossed sheet steel or aluminium roofing shall be flashed around with flexible glass-fibre reinforced waterproofing dressed to profile of roofing, pop-riveted around edges to roofing and dressed up and around pipe. The waterproof is to be finished in a colour to match that of the roofing material.

RAINWATER PIPES

GENERALLY:

Full bore outlets for flat roofs are not allowed. Where flat roofs are specified, it is preferred to have a drain along the edges into a common outlet. Where roof cover is of 'Chromodek' sheets, the preferred guttering is of the same material in the same colour in continuous lengths.

(a) **Unplasticised polyvinyl chloride (UPVC) rainwater pipes and accessories** shall comply with SANS Specification 967 and must be fixed clear of the finished wall face on stock pattern brackets in accordance with the manufacturer's instructions.

(b) **Galvanized mild steel rainwater pipes**, shall be medium quality screwed and socketed normalised welded mild steel pipes, galvanized inside and outside, and shall comply with SANS Specification 62.

Fittings for galvanized mild steel pipes shall comply with SANS Specification 509. The screwed joints must be made with lead paint and hemp or approved thread sealing tape. The pipes must be fixed clear of the finished wall face with galvanized cast iron hinged

holderbats built into walls at not exceeding 2m centres in 1:3 cement mortar.

EAVES GUTTERS

- a) **Galvanized sheet iron gutters, rainwater heads, etc.** shall be formed from 0.6mm sheet and must have beaded edges with all laps riveted and soldered. Corners must be reinforced with 0.6mm X 50mm wide galvanized sheet iron strips and must be soldered across the inside of the angles.

Gutters must be laid to even falls on approved galvanized mild steel gutter brackets screwed to roof timbers at approximately 1m centres. Half round pattern gutters shall be bolted to each bracket with 6mm galvanized gutter bolt fitted close to the beaded edge. Rectangular pattern gutters shall be fixed at each bracket with galvanized mild steel long-screw with 1mm thick galvanized sheet iron spacer tube.

- (b) **Fibre cement gutters and accessories** shall be of approved manufacture, not less than 6mm thick, with spigot and socket joints made in an approved mastic compound in accordance with the manufacturer's instructions. Gutters must be laid to even falls on approved aluminium alloy or stock asbestos cement brackets screwed to roof timbers at the manufacturer's recommended spacings.
- (c) **Unplasticised polyvinyl chloride (UPVC) gutters and accessories** shall comply with SANS Specification 11 and must be laid to falls and fixed on brackets in accordance with the manufacturer's instructions.

SANITARY PLUMBING AND FITTINGS, WASTE, VENTILATION AND ANTI-SIPHON PIPES

(a) **Unplasticised polyvinyl chloride (UPVC) pipes and fittings** shall be of approved manufacture marked with the manufacturer's name and trade name, the nominal bore and the South African Bureau of Standards mark and shall comply with SANS Specification 967. Joints shall be made with injection moulded fittings in accordance with the manufacturer's instructions and SANS Code of Practice 0112. The pipes must be fixed clear of the finished wall face with aluminium alloy holderbats fitted with plastic cushion strips with the holderbats fixed to plugs in wall.

(b) **Polypropylene pipes and fittings** shall be of approved manufacture and shall have a mechanical form of jointing. Pipes and fittings are to be fixed and jointed in accordance with the manufacturer's instructions.

(c) **Multilayered pipes** shall be of approved manufacture and shall have a mechanical form of jointing. Pipes and fittings are to be fixed and jointed in accordance with the manufacturer's instructions.

SANITARY FITTINGS: — All sanitary ware must comply with SANS 497 Specifications and be fitted with Ball-O-Cock valves in supply lines.

Wash hand basins shall be of white glazed fireclay or vitreous china of the type and size specified. Basins shall have an integral overflow to non patient treatment facilities and be fitted with 32mm chromium plated waste union with flange and grating, rubber plug on chromium plated brass chain and, where required, tap hole stopper cemented in.

WC pans shall be of white glazed fireclay or vitreous china of the type specified with 'S' or 'P' trap with straight or side outlet and shall be fitted with single or double flap plastic seat as required, secured to pan with concealed brass holding down bolts. Pans shall be bedded on the concrete floors in 1:3 cement mortars. Pans in seclusion rooms and other public areas to be 'Gypsy' vandal proof – or other approved.

Glazed ceramic urinals of the bowl or stall type shall be of white glazed fireclay or vitreous china. Bowl urinals shall be fitted with 40mm chromium plated waste union, with flange and

domical grating and with spreader with flush pipe connector. Stall urinals shall be fitted with 75mm chromium plated waste union with flange and hinged domed grating and with spreader with flush pipe connector.

Flushing cisterns shall be as specified, either of white porcelain enamelled cast iron, white glazed fireclay, vitreous china or black plastic complying with SANS Specification 821, each with body and cover. Cisterns shall be a maximum of 11 litre capacity and the flushing apparatus shall be of brass, copper or other corrosion resistant metal, PVC or other approved plastic or of an approved ceramic material. All cistern lids must be able to be **screwed** down. Connections for flush pipe, inlet and overflow pipe must be provided in the body. Cisterns shall be fitted with 15mm brass ball valve with copper, PVC or polystyrene ball and with either chromium plated operating lever handle or galvanized steel pull chain and handle. A galvanized, white enamelled or chromium plated steel or copper flush pipe, of the required length, as specified, is to be jointed to the flush pipe connection on the body of the cistern and in the case of WC pans is to be fixed to the inlet of the pan with an approved patent adaptor. From the overflow connection on each cistern a 22mm copper overflow pipe, bent as required, shall be taken through wall to discharge externally, with ends splay cut and projecting 50mm beyond wall face, or where this is not possible, bent to discharge into WC pan.

Baths shall be enamelled cast iron baths of the type and size specified, holed for and fitted with chromium plated brass overflow union with grating, 40mm chromium plated brass waste union with flange and grating, rubber plug on chromium plated brass chain and fitted with adjustable cast iron feet. The fall along bottom of baths from head ends to outlets must be adequate for complete emptying.

Stainless steel sinks and drainers shall be of the types and sizes specified with exposed surfaces buffed to a satin finish and sound deadened on underside by application of an approved sound deadening coating. Splashbacks with tiling keys shall be provided at back and at ends against walls or as specified. Sink bowls are to be pressed out of single sheets with complete drainage to outlets and each bowl is to be fitted with integral built-in overflow with chromium plated brass grating and 40mm recessed waste outlets with chromium plated brass waste union with grating, rubber plug and chromium plated brass chain. Sink bowls, unless otherwise specified, are to be 450 x 355 x 140mm deep. Drainers are to be pressed out of single sheets and are to have pressed flutes to give complete drainage.

(a) For domestic use — Sinks shall comply with SANS Specification 242 and shall be manufactured from A.I.S.I. Type 430 stainless steel 0.8mm thick for units not exceeding 2,4m long and from stainless steel 1.2mm thick for units exceeding 2,4m Long. -

(b) For hospital use and laboratories — Sinks shall be manufactured from A.I.S.I. Type 304 stainless steel 0.9mm thick for units not exceeding 2.4m long and from stainless steel 1.2mm thick for units exceeding 2.4m long.

Stainless steel wash hand basins and wash troughs shall be of the types and sizes specified complying with SANS Specification 906, with exposed surfaces buffed to a satin finish and sound deadened on underside by application of an approved sound deadening coating. Each basin or wash trough in non patient treatment area's are to be fitted with integral built-in overflow with chromium plated brass grating and 40mm recessed waste outlet with chromium plated brass waste union with grating, rubber plug and chromium plated brass chain.

Stainless steel urinals shall be of the types and sizes specified complying with SANS Specification 924 and shall be manufactured from A.I.S.I. Type 304 stainless steel, 1.2mm thick, buffed to a satin finish and sound deadened at back by application of an approved sound deadening coating. The back and sides of urinals are to be made rigid by means of integral pressed ribs or by bowing. Edges at sides and top are to have plaster key. Tread plates are to be ribbed and the front edges are to be stiffened and bent to form key for floor finish. The trough shall be a minimum of 125mm wide and half round in section with all corners radiused and shall fall to ensure complete drainage to 75mm recessed outlet with

chromium plated domed hinged grating and frame.

RATES FOR SANITARY WARE: — shall include for the supply and fixing of the units as specified and for cleaning, washing and leaving in a satisfactory condition on completion.

BELOW GROUND WATER RETICULATION

Unplasticised polyvinyl chloride (UPVC) piping and fittings shall be of approved manufacture complying with SANS Specification 966. Pipes must be of the class specified and must be marked with the manufacturer's name, trade name or registered trademark, nominal diameter, class reference and the SANS mark. Pipes shall be laid and jointed in accordance with the manufacturer's instructions.

High density polyethylene (HDPE) piping shall be of approved manufacture complying with SANS Specification 533 and shall be of the class specified, laid and jointed in accordance with the manufacturer's instructions. Piping must be jointed with compression fittings with compression rings and coupling nuts.

High Density Polyethylene / Polypropylene / Multilayered piping shall be of approved manufacture, complying with SANS Specification 15875-1-2004 & 2/2003 & 1315, laid and jointed in accordance with the manufacturer's instructions.

Copper piping shall be of approved manufacture complying with SANS Specification 460 and shall be of Class 2. Pipes must be jointed with brass compression fittings with compression rings and coupling nuts complying with SANS Specification 1067 Part I Type 'A'. Copper piping must be bent, where required, with an approved bending machine.

ABOVE GROUND WATER SUPPLIES

Colour Coding Cold Water Supply the exposed piping for this non potable (recycled) water shall be colour banded Brilliant Green (B49) / Yellow Band(H10). The other exposed piping for potable (drinkable) water shall be colour banded Brilliant Green (B49) / Blue Band(F29)

Galvanized mild steel piping for water supplies shall be medium quality screwed and socketed normalised welded mild steel pipe, galvanized inside and outside, and shall comply with SANS Specification 62.

Fittings to galvanized mild steel piping shall be steel pipe fittings complying with SANS Specification 62 or malleable cast iron fittings complying with SANS Specification 509.

Copper piping shall be of approved manufacture, complying with SANS Specification 460 and shall be of Class 2 – fixed and jointed in accordance with the manufacturer's instructions. Class 2 copper piping must be jointed with brass compression fittings with compression rings and coupling nuts complying with SANS Specification 1067 part I Type 'A'.

Polypropylene / Multilayered Piping shall be of approved manufacture, complying with SANS Specification 1315, laid and jointed in accordance with the manufacturer's instructions. This applies to hot and cold water supply within ceiling spaces also.

Stainless steel piping shall be of approved manufacture, complying with SANS Specification 4127 and shall be A.I.S.I. Type 304 L. Fittings to stainless steel piping not exceeding 50mm nominal bore shall be brass compression fittings with compression rings and coupling nuts.

Piping exceeding 50mm nominal bore shall be welded piping with 1.5mm wall thickness, unless otherwise stated, and of A.I.S.I. Type 316 stainless steel. Joints are to comprise approved A.I.S.I. Type 316 stainless steel pressed collars welded to ends of pipes and fittings with loose galvanized mild steel slip-on flanges complete with galvanized mild steel bolts, nuts and washers, and neoprene gaskets. Fittings must be A.I.S.I. Type 316

stainless steel butt weld fittings.

Phosphoric acid based fluxes must be used for all welded joints which are to be argon arc TIG welded using Type 316 filler rods, with the welds treated with suitable pickling compound.

WATER TAPS AND VALVES: — Water taps, stopcocks, ball-o-cocks and wheel valves shall be of approved manufacture complying with SANS Specification 226.

Ball valves with brass valve and copper or plastic ball float shall be of approved manufacture complying with SANS Specification 1056. Plastic floats when supplied, must comply with SANS Specification 1006.

Full Bore Teflon Seated Ball Valve shall be of approved manufacture complying with SANS Specification 664. Valves shall be clockwise closing with non-rising, cap-fitted spindles and flanked connections and of the class specified.

Pressure reducing valves shall be of approved manufacture complying with SANS Specification 198.

FIXING OF WATER PIPES: — Galvanized mild steel water piping shall be fixed, unless otherwise described, to walls or ceilings with galvanized malleable iron holderbats (school board pattern), built into walls in 1:3 cement mortar. Pipes shall be fixed to timber work with galvanized mild steel pipe clips screwed on.

Copper and stainless steel water piping shall be fixed, unless otherwise described, to walls or ceilings with brass holderbats (school board pattern) built into walls in 1:3 cement mortar. Pipes shall be fixed to timber work with brass or copper pipe clips screwed on.

Polypropylene / Multilayered Piping - shall be fixed to walls according to manufacturers recommendations.

CONCRETE THRUST AND ANCHOR BLOCKS: — shall be of the sizes required and provided where directed to anchor the water pipelines against the thrust due to hydrostatic pressure. Concrete blocks shall be cast against the undisturbed face of the excavation. Backfilling behind the thrust face of the block will not be permitted.

TESTING OF WATER MAINS: — The whole of the water reticulation shall be subjected to a hydraulic test pressure 1.5 times the maximum working pressure of the pipeline. Testing of pipelines may only commence after the installation of all anchor blocks, valves and fittings have been completed. Testing shall be carried out between installed sluice valves whenever possible. Where this is not possible the ends of the pipes shall be sealed with end caps properly held in place with temporary props.

The tests shall be carried out on lengths not exceeding 300 metres.

The pipeline shall be filled from the lowest end in order to expel the air at the upper end through special taps or through service connections, stand pipes, etc. When full the line shall be allowed to stand for 24 hours and any further accumulated air shall be expelled. The full test pressure shall then be applied and maintained for one hour, during which time the line will be examined for any leaks, movement at anchors and other defects.

Any defective work is to be taken out and replaced at the Contractor's expense and the whole retested until found satisfactory.

The Contractor shall provide all necessary testing apparatus, temporary end caps, plugs, stoppers, special taps and any other materials that may be required, and all labour for carrying out the tests.

EXCAVATIONS FOR PIPE TRENCHES: — Excavations for pipe trenches, gully traps, manholes, inspection chambers, valve, chamber, soakpits and septic tanks shall be to the

depth and gradients shown on the drawings using sight rails and boning rods and shall include for taking precautions against collapse of sides of excavations, staging, pumping and baling to keep the excavations free from water or mud and for filling in and ramming.

The bottoms of pipe trenches are to be excavated to even falls. The barrel of the pipe, except where it is laid on a sand or concrete bed, must rest on solid ground and hand-holds of sufficient size must be cut under pipe joints to enable the jointing and filleting to be properly performed. Any excavations taken out deeper than required shall be made up to the correct grade with well rammed earth. In intermediate or hard rock excavation and where a bedding is not specified, the trench bottom must be excavated 100mm deeper than required for the grade and be backfilled with well rammed earth.

The Contractor is to notify the Department when the trenches are ready for inspection and approval. Any work put in hand before approval has been given shall, if so required, be replaced with new at the Contractor's expense.

Notwithstanding such approval of the trench bottoms, any excavations which become waterlogged or otherwise spoilt after approval, shall be cleaned out and reformed at the Contractor's expense and to the satisfaction of the Department before any piping or sand or concrete beds are laid.

Depths of excavations as approved shall be checked and recorded by a Departmental Official and the Contractor before excavations are filled in.

For the purpose of any measurement, whatever size may have been excavated, excavations are taken as follows: — Trenches not exceeding 0.75m deep shall be taken 0.5m wider than the internal diameter of the pipe. This width shall be increased by 75mm for each successive depth of 0.75m to a maximum of 1m wider than the internal diameter of the pipe.

BACKFILLING: — No trench shall be backfilled until the Department is satisfied that the works therein have been satisfactorily completed, tested and are ready for backfilling.

The backfilling around and 300mm above the pipe is to be of approved selected material, imported if necessary, free from rock or stone, carefully packed, watered and lightly rammed equally on either side of the pipe and then filled in above this level with suitable material from the excavations, watered and compacted in layers not exceeding 300mm thick with the top 300mm consolidated to dry density of not less than 95% MOD. A.A.S.H.O. density. Topsoil from the excavation is to be set aside and used in the final layer of backfilling.

Any disturbance of or damage to the pipes during backfilling must be made good by the contractor at his own expense.

All spoil from the excavations for trenches, etc. shall be deposited and levelled on site or carted away as directed. Any subsidence or depressions below the level of the adjacent ground shall be filled in, as and when necessary, until the end of the maintenance period.

SIZES OF PIPES: The diameters stated for galvanized mild steel piping, cast iron piping, vitrified clay piping and asbestos cement pressure piping (C.I.D.) are the nominal internal diameters. The diameters stated for all other pipes are nominal external diameters.

In the case of piping and fitting which are manufactured in imperial diameters, the size nearest the metric equivalent must be used.

RATES FOR PIPES: — Rates for all pipes, gutters, channels, etc. are to include for couplings in running lengths, joints, short lengths and cutting and fixing as required. Rates for mild -steel pipes shall include for all plain sockets and nipples. Where fittings have reduced ends or branches the fittings are described as "reduced" and the largest end or branch has been stated. The Contractor may use equal fittings with reducers or bushings if he so desires, but no claim for extras in this connection will be entertained.

Rates for pipes fixed to walls, soffits of slabs, roof timbers, etc. are to include for all

brackets, holderbats, pipe clips and approved extended hangers where pipes are required to be laid to falls and for plugging and screwing or for cutting and pinning or building in tails of holderbats.

Rates for piping are to include for cleaning down at completion, and in addition, the rate for stainless steel piping is to include for polishing exposed piping, all to the approval of the Department.

RATES FOR CHASES, HOLES ETC.: — are to include for making good to approval. The term "hole" is to include for sleeves where required through concrete work.

FIRE EXTINGUISHERS: — Where specified, carbon dioxide gas type fire extinguishers shall be 2.26kg type, complying with SANS Specification 889 and fixed in position on wall brackets screwed to and including 20mm thick chamfered and oiled wrot hardwood backboard, size 450mm x 100mm screwed to plugs in wall.

Where specified, dry powder type fire extinguishers shall be of 10 litre capacity, complying with SANS Specification 810 and fixed as before described on backboard size 1000mm x 200mm.

FIRE HOSE REELS: — shall be non-swinging rotary fire hose reels, complying with SANS Specification 543, with solid side discs and 25mm waterway at bracket incorporating rotary pressure joint to hose connection at hub and fitted with 25mm screwed malleable iron 'Sanders type A' valve with "S" grade diaphragm, connection for supply pipe with the handwheel clearly marked in red with arrows and the words "OPEN", "OOP".

The reel is to be secured to the wall with and including three steel anchor bolts and fitted with 30m length of 20mm internal diameter best quality reinforced red rubber non-kinkable hose with one end fixed to wheel hub connection and the other end fitted with 20mm chromium plated gunmetal adjustable "Centorium" type nozzle with hose threaded through and including chromium plated hose guide, designed to permit the hose to run out in any direction and the nozzle supported on and including chromium plated bracket fixed to wall.

For ease of removal, a union shall be installed between the valve and the reel.

FIRE HYDRANTS: — shall be of the wheel valve pattern with instantaneous coupling outlets, size 63.5mm or 70mm as stated on the drawings. Hydrants fixed in a horizontal position shall have oblique angle outlets and those fixed in a vertical or inclined position shall have right angle outlets. The materials used in the manufacture of the hydrants shall be as laid down for the manufacture of couplings, branch pipes, etc. in SANS Specification 1128, and the various requirements of instantaneous couplings and dimensions for 70mm outlets shall comply with the requirements for Morris instantaneous pattern couplings.

The valve spindle shall have a minimum diameter of 22mm with swivelling clack at one end fitted with first quality dexine or other approved washer, bedded on to a raised seat not less than 6mm wide, and the other end shall be machined to form a square shank of 15mm minimum thickness and a length corresponding with the thickness of the boss of the handwheel, the portion protruding from the boss shall be threaded and fitted with a washer and nut to hold the handwheel firmly in place. Valve inlet shall be male screwed 80mm Whitworth pipe thread, and outlet shall be fitted with approved India-rubber coupling gasket. The internal diameter of the valve body shall be not less than 95mm in the case of 63.5mm outlets or 100mm in the case of 70mm outlets.

The valve hand wheel shall have an overall diameter of 165mm and the rim shall be of oval cross-section and shall have the words "OPEN" and "OOP" together with direction arrows embossed on the face.

All hexagonal faces shall be machined and all exposed surfaces of the valve and the wheel periphery shall be buffed and polished. Parts of the wheel not polished shall be painted two coats bright red high gloss paint.

The completed hydrant valve shall be guaranteed hydraulically tested by the manufacture to a pressure of 35 bar and shall be badged or stamped accordingly with the manufacturer's

name or symbol and the words "TESTED 35 bar".

16. GLAZING

MATERIALS: — Glass shall conform to the requirements of the relevant current British Standards Specification for the respective materials.

Clear glass shall be float quality glass.

Silvered glass mirror to comply with SANS Specification 1236 Class A.

Toughened safety glass 15 to be "Armourplated" float quality safety glass of the thickness specified and as manufactured by Armourplate Safety Glass (Pty) Ltd. or other approved, and glazed to sashes, etc. in strict accordance with the manufacturer's instructions.

All toughened safety glass is to have the manufacturer's name or motif sand-blasted in one corner of each pane

Laminated safety glass is to be float quality normal strength glass, unless otherwise stated, and of the type specified and as manufactured by Shatterprufe Safety Glass Co. (Pty) Ltd., or other approved, and glazed to sashes, etc. in strict accordance with the manufacturer's instructions.

All laminated safety Glass is to have the manufacturer's name or motif sand-blasted in one corner of each pane.

All glass is to be free from imperfections and is to be left in a thoroughly clean condition on completion.

No glazing is permitted in Patient Treatment area's below 1 (one) meter.

GLAZING: — The glazing and fixing of glass in buildings shall be in accordance with SANS Code of practice 0317.

Glass panes shall have adequate glazing clearance between edges of glass and the rebates.

Putty for glazing shall comply with SANS Specification 680 type 1 for glazing in wood and type 2 for glazing in steel. Putty for glazing in natural finished wood shall be tinted to match the colour of the wood. Putty to be mixed with a hardener to allow for painting within +/- 3 days. Putty for glazing in aluminium windows shall be tinted to match the aluminium or anodised aluminium where required.

All rebates, other than those in natural finished hardwoods, are to be primed before glazing. Glass fixed with glazing beads shall be well bedded in back putty in the rebates.

Putty shall be carefully trimmed and cleaned off with front putty worked to within 3mm of the sight lines.

RATES: — Rates for glass generally shall include for preparing the rebates, etc. all putty, sprigs, clips, etc. as required and all cutting.

Rates for toughened and laminated glass shall include in addition for all necessary spacing and setting blocks in accordance with the manufacturer's requirements.

17. PAINTING

MATERIALS: — Proprietary materials where specified are to be of the brand specified or other approved by the Department.

All primers, emulsion paints, enamels, stains, varnishes, etc. are to comply with the relevant SANS Specification.

Paints, etc. shall be suitable for application on the surfaces to which they are being applied and those used externally shall be of exterior quality or suitable for exterior use.

For any particular work the priming coat and subsequent coats of paint are to be executed with paints from the same manufacturer and in accordance with that manufacturer's instructions.

The materials are to be brought to the site in unopened containers and no adulteration will be permitted, except thinners of a quantity and quality directed by the manufacturer.

The Department shall at all times be permitted to take samples for testing purposes from open containers of any brand of paint being used on the work.

All materials, if and when required by the Department, will be subject to tests by the South African Bureau of Standards, and the cost of such tests, should the material under test not meet the requirements of this specification, shall be borne by the Contractor. Fillers and stoppings are to be suitable for use with the material being filled or stopped and to the approval of the Department.

PREPARATORY WORK: — All new and existing surfaces are to be thoroughly dry and are to be cleaned of all dust, dirt, grease, oil, rust, scale, efflorescence, fungus, loose or flaking material, etc. rubbed down, stopped, filled, knotted and sanded smooth as required in accordance with the paint manufacturer's recommendations and to the approval of the Department prior to the application of paint, etc.

Ceilings are to have nail heads, including those to cornices and cover strips, primed and stopped up as necessary and rubbed down smooth.

Asbestos cement shall be primed with an approved alkali resistant primer before the application of subsequent coats which are not, in themselves, alkali resistant.

Iron, steel and other ferrous metals shall be cleaned in accordance with SANS Code of Practice 064 to remove rust, scale, grease, oil, etc. and the surface brought to a bright metallic condition.

Galvanized iron and zinc shall be cleaned in accordance with SANS Code of Practice 062 to remove the manufacturer's temporary protective coating, white rust, etc.

Other non-ferrous metals shall be thoroughly cleaned to remove all milling oils, temporary protective coatings, etc. and the surface abraded with fine water-paper and white spirit.

Woodwork to be painted shall have all knots and resinous areas treated with an approved knotting, the surface shall then be primed and all holes, etc. stopped and rubbed down smooth,

Woodwork to be oiled, stained, varnished, etc. shall be free of all stains, pencil marks and other surface discolorations and all holes, etc. stopped with tinted stopping and rubbed down smooth.

In preparing existing glazed sashes and sash doors, all loose putty is to be removed, the rebates primed and glass re-sprigged and re-puttied as necessary before the painting is commenced.

Previously distempered or lime washed surfaces to receive any other type of paint, are to have the existing distemper or lime wash completely removed by scraping or wire brushing and the surfaces treated with an approved bonding liquid.

Where existing paint film are in good condition any flaking or bared patches are to be properly feathered into the surrounding paint and spot primed as necessary.

Where existing paint films are in poor condition and require to be removed completely, they are to be removed by means of wire brushing, paint remover, burning off, or other approved method. Paint removers shall be free of wax and caustic substances and shall preferably be of water rinseable type. When burning off paint from wood, care must be taken to avoid charring the wood.

The final state of preparatory work to existing decorated surfaces shall in all cases produce in the finished decorated surfaces a condition similar to new work.

The Contractor will be held responsible for the proper and adequate preparation of the surfaces and any work which fails to meet the manufacturer's recommendations must be made good at the Contractor's expense to the satisfaction of the Department.

APPLICATION OF PAINTS, ETC.: — Painting may be carried out by brush, roller or spray as recommended by the manufacturer and to the approval of the Department. All paints, etc. are to be applied in strict accordance with the manufacturer's instructions. Each coat of paint is to be adequately and permanently keyed onto the previous coat or surface and shall be evenly distributed and continuous and shall dry to a smooth film, free from sags, runs or other imperfections. Each coat of paint is to be of a colour distinctive from previous or succeeding coats.

All painting must be done in accordance with a colour scheme which will be provided by the Department, and rates for painting etc. are to include for all cutting in of contrasting colours and masking as required. No distinction has been made where more than one colour of the same material is required on the walls or ceiling of the same room.

Samples of colours for the final coats are to be prepared in all cases to the approval of the Department and all work must be finished to the approved colours.

Backs of wood door and similar frames and the surfaces of other new or prefixed joinery in contact with brickwork, etc. and built in as the work proceeds, shall be primed or sealed before building in to prevent moisture seeping into the wood from the mortar bedding.

Tongued and grooved and rebated edges of boards in batten doors and other such like inaccessible parts of new joinery shall, before assembly, be primed, or where the joinery is to receive a finish other than paint, be given one coat of such other finishing material.

All new external structural timbers shall be primed before the timbers are fixed in position and shall include all surfaces such as backs of fascias and barge boards.

RATES: — Rates for painting, etc. are to include for all preparatory work, and where spraying is employed, are to include or adequately masking all surrounding areas.

Where diameters of pipes are stated these are the nominal internal diameters, and rates for painting pipes are to include for painting the holderbats, hangers, clips, etc. supporting the pipes.

Rates are to include for providing all necessary dust sheets, covers, etc. taking all necessary precautions to prevent marking the surfaces of joinery, walls, floors, glass, electrical fittings, etc. All surfaces disfigured or otherwise damaged shall be completely renovated or replaced as necessary to the approval of the Department at the Contractor's own expense.

18. ROADWORK

The Contractor is referred to the preambles for "Earthworks" with particular reference to the full description, intent and meaning of the classification for excavations and the preambles for "Concrete, Formwork and Reinforcement"

The construction of the roads is to be carried out by an approved Specialist Sub-Contractor in accordance with the following specifications and all to the approval of the Department.

SUB-GRADE: — All materials placed in the sub-grade layer which is defined as being the 150mm thick layer immediately below the sub-base or the base course (where no sub-base is specified), shall conform to the following specification: —

- (a) Minimum C.B.R. at 93% Mod. A.A.S.H.O. density = 10 %
- (b) Maximum C.B.R. Swell = 1.5 %
- (c) Maximum Plasticity Index if:
 - more than 30% passes the 2mm sieve = 12
 - less than 30% passes the 2mm sieve = 16

The sub-grade layer in cut areas shall be treated in place either to achieve a uniform standard of compaction or to break up undesirable formations of hard rock.

In the case of materials other than hard rock, treatment in place shall consist of scarifying or otherwise loosening to a depth of 150mm and re-compacting to a density of 93 % Mod. A.A.S.H.O. where directed, with the material stabilised in place before compacting.

In hard rock, treatment in place shall consist of thoroughly loosening to a depth of 450mm by rip in or blasting and then sized by rolling or knapping until the maximum dimension of any spall shall be not more than 300mm.

Compaction of the rock in the sub-grade shall be achieved by spreading and sorting by bulldozer to a reasonable uniform thickness with sufficient fine material added to fill the voids and bind the surface.

Compaction shall be achieved by means of a vibratory roller until the Department is satisfied that the mass is sufficiently dense, to provide a stable sub-grade layer.

Density tests shall be carried out at the minimum rate of one test per every 500m² of sub-grade area or not more than 50m apart but not less than four tests for smaller areas and shall assess the full layer thickness. The costs of such control tests shall be included in the Contractor's rate for sub-grade treatment. The Department may; at its discretion, arrange for independent check tests to be performed, but the costs of the tests in this instance will be borne by the Administration.

Processing of the material will be measured under the relevant items. An approved total weed killer shall be applied during the formation of the sub-grade. The rate of application shall be in accordance with the manufacturer's specification.

Rates shall include for the supply, delivery, spreading and stabilisation with lime, if required, and compacting and shaping to correct lines and levels.

The lime and method of mixing and watering shall be as described in the specification for stabilisation.

SUB-BASE: — All material placed in the sub-base layer, which is defined as being that layer of 150mm thickness immediately below the base course layer, shall conform to the following specification: —

	Unstabilised	Stabilised
Minimum C.B.R. at 95 % Mod. A.A.S.H.O. density	70%	50%
Minimum C.B.R. Swell	0, 5%	0, 5%

Maximum Plasticity Index	10	10
Minimum Liquid Limit	35%	35%
Maximum size of aggregate	63mm	63mm
Material passing the No. 75 micrometer sieve shall not exceed		25 %
Minimum relative compaction in place	95 % Mod. A.A.S.H.O.	

Combined coarse and fine sand density fractions shall exceed 35 % of the soil mortar

Unless otherwise specified, the responsibility for obtaining material that conforms to the above specification rests with the Contractor who will be required to perform his own tests to prove compliance, and to submit samples to the Department before the material is delivered on site. Further control tests will be required by the Department during the placing and compaction of the material, the locations of which will be selected at random.

Should the Contractor wish to use material from the site excavations, he shall first obtain the approval of the Department. His rates shall in this case include for the selection and stockpiling.

Density tests shall be carried out at the minimum rate as specified for the sub-grade layer.

The layer shall be finished off to present a uniform texture and tightly bonded surface.

Rates shall include for the supply, delivery, spreading and stabilisation with lime, if required, and compacting and shaping to correct lines and levels.

The lime and method of mixing and watering shall be as described in the specification for stabilisation.

The finished surface shall be within 20mm of the design level. The finished width shall not be less than the design width. The average of five thickness tests at the rate of one test for every 200m² of surface shall not be less than 150mm and at any point not less than 130mm.

The surface finish when measured under a 3m straight edge shall have no slacks or bumps greater than 5mm.

The cost of the density control tests shall be included in the Contractor's rate for sub-base construction. The Department, at his discretion, may arrange for independent check tests to be conducted, and the costs in these instances will be borne by the Administration.

STABILISATION: — The stabilisation agent shall be slaked lime of the calcium type conforming to the requirements of SANS Specification 824.

The rate of application shall conform to the design rate and all materials to be stabilised shall be approved by the Department before processing.

The material shall be spread in a uniformly thick loose layer over the full area and thoroughly dried by scarifying or blading with a grader to ensure exposure to the air of all particles and to ensure thorough mixing to obtain a uniform grading of the material. When the material has been approved as being ready for stabilising it shall be lightly rolled to facilitate the spreading of the lime. The lime shall be evenly applied to the surface, preferably by mechanical spreader, at the specified rate and thoroughly mixed by rotavator or disc harrow until a uniform integrated mixture of uniform colour is obtained over the full depth of the layer.

Before mixing is commenced, the Contractor shall satisfy the Department that the lime has been applied at the specified rate.

Immediately after the lime has been mixed in, water shall be added in small increments by suitable watering equipment and mixed into the layer until the required water content has been obtained which shall not exceed the Mod. A.A.S.H.O. optimum plus 2%:

The efficiency of the spreading and mixing shall be measured by Lime Determination Test according to A.S.T.M.D. Test Number 3155/1973 or the California Test Method No. 338-B July 1996. Only where the result from every 15 tests at locations selected by the Department indicate that more than 90 % of the layer has a lime content exceeding 60 % of the nominal lime content will the work be accepted, provided that the coefficient of variation shall not be greater than 25%.

The test positions shall be spaced at one for every 100m² of surface area, but shall not be spaced, greater than 20m apart

BASE COURSE: — When the sub-grade has been prepared and approved, the base course, consisting of one of the following, shall be formed to the compacted thickness specified.

Crusher Run Base Course

Crusher-run base course shall be fresh dolerite, hard blue tillite, quartzite, fresh granite, fresh basalt or other stone which meets the following specifications.

TABLE F: CRUSHER RUN BASE COURSE: STONE SPECIFICATIONS

Sieve Size	% Passing
37.5mm	100
26.5mm	82 - 95
19.1mm	70 - 85
13.2mm	58 - 75
4.75mm	34 - 55
Sieve Size	% Passing
2.00mm	22 - 40
0.425mm	10 - 25
0.075mm	5 - 12

Minimum C.B.R. @ 98% Mod. A.A.S.H.O. density	80%
Maximum C.B.R. Swell	0, 5 %
Maximum Liquid Limit	25
Maximum Plasticity Index	4
Maximum Linear Shrinkage	2
Minimum Sand Equivalent Value	30
Maximum Flakiness Index	35
The soundness of the aggregate shall be such that after 5 cycles using Magnesium	

Sulphate it shall not show a loss of more than 15% by weight.
 The maximum Aggregate Crushing Value should not exceed 30.
 The moisture content used for field compaction shall not exceed the Mod. A.A.S.H.O. optimum plus 2 %.

Natural Ground Base Course

Natural ground base course shall be approved stone which meets either of the following specifications.

Natural Gravel (Unstabilised)	
Minimum C.B.R. at 98% Mod. A.A.S.H.O.	80 %
Minimum C.B.R. Swell	0.5 %
Group Index value	0
Maximum Plasticity Index	4
Maximum Liquid Limit	35
Maximum Linear Shrinkage	2
Minimum Sand Equivalent Value	30
Maximum size of particle	53mm

Material passing No. 75 micrometer sieve shall not exceed 25 %

The combined coarse sand and coarse/fine sand fraction shall not exceed 35 % of the soil mortar

Natural Gravel (Stabilised with Lime)

Lime must comply with SANS Specification 824 Minimum C. B .R. at 98% Mod. A.A.S.H.O. density,	160	140	120
provided that the minimum C.B.R. before stabilising, at 95 % Mod. A.A.S.H.O. density	30	45	60
Maximum C.B.R. S well			0, 5%
Maximum Plasticity Index	4		
Maximum particle size	2/3 layer thickness		
Maximum percentage passing No. 75 micrometer sieve	25		
Grading Modules	1, 5		

The responsibility for obtaining suitable base course material complying with the above rests with the Contractor, unless otherwise specified, and the provisions for sub-base material in regard to tests, etc. to prove compliance with the specification shall apply to the base course.

During construction, the base course shall be evenly distributed over the sub-grade. The stone shall then be rolled with a 4 to 5 tonne roller or equal unless otherwise instructed. After a few passes of the roller the surface shall be checked for shape camber and levels and all depressions filled in. Rolling and trimming shall continue until the surface is true to required levels and falls.

Minimum density in place after compaction shall be 98% Mod. A.A.S.H.O. density.

CHIP AND SPRAY SURFACING

Binders

One of the following may be used: —

M.C. 3000 Bitumen to SANS Specification 308 (150/200 Pen.)

M.C. 800 Bitumen to SANS Specification 308 (150/200 Pen.)

RTH 45 / 50 Tar to SANS Specification 748 Spray-grade 60% emulsion where approved or specified by the Department. If emulsion is used then the specified application rates shall be increased to give the required net bitumen content.

Cover Aggregate

All Cover aggregate used in the surface treatment shall be washed 13.2mm nominal sized crusher stone in accordance with SANS Specification 647.

Aggregate Crushing Value shall not exceed 15.

Binder shall be applied after the prime coat has dried completely and all tackiness has vanished.

The binder is to be applied by means of a distributor at a rate of 1.1 litre/m² followed immediately afterwards by the spreading of a cover aggregate of 13.2mm stone at the rate of 125m² / m³. The aggregate is to be spread by means of an approved chip spreader; band spreading will only be permitted in those areas inaccessible to the spreader. The aggregate is to be rolled immediately with two passes of a pneumatic tyred roller. When the binder has set the surface shall be drag-broomed twice in each direction and then rolled again with four passes of the roller during the heat of the day or until the aggregate is firmly keyed into a tight surface.

DOUBLE SEAL COAT WITH BLACK TOP SURFACING: — The prime and first seal coat shall be applied as previously specified.

After the first seal coat has been drag-broomed and rolled as previously described, the binder shall be applied to the surface at a rate of 0.8 litre/in² followed immediately by the spreading of 6.7mm stone chips at the rate of 150m²/m³. This stone aggregate shall then be drag-broomed and rolled as previously described.

A seal spray having a net bitumen content of 0.7 litre/in² shall then be applied to the surface when this coat has dried completely, and shall be rolled to firmly bed any loose aggregate.

If the surface is to be opened early to traffic, it shall be covered very lightly with sand or crusher dust distributed evenly with a hessian drag and back rolled with wet wheels before opening to traffic.

SLURRY SEAL SURFACING: — The aggregate for slurry seal shall conform to the following grading: —

Sieve Size (mm)	Percentage Passing
4, 75	100
2, 36	90—100
1, 18	65—95
0, 600	42—72
0, 300	23—48
0, 150	10—27
0, 075	5—12

Slurry sand shall be crusher sand with a minimum sand equivalent of 35.

Binder — Stable grade emulsion (60%)
Anionic to SANS Specification 309
Cationic to SANS Specification 548

Consistency of the slurry shall consist of 90% crusher sand, cement filler not less than 1% and net binder content of not less than 9% by weight. Water to be added as required. As a guide, approximately 300 litres of emulsion and 160 litres of water are required per cubic metre of slurry.

The slurry shall be machine mixed and wherever possible applied by means of a spreader box. The rate of application shall be $170\text{m}^2/\text{m}^3$. The slurry shall be of a creamy, homogeneous mixture, free of lumps, and if the mixture shows signs of breaking before application to the surface it shall be discarded.

After the first seal has been approved by the Department, but before the application of the slurry, a fog spray comprising of a solution of 1 part emulsion to 3 parts water shall be applied at a rate of $0.8\text{ litre}/\text{m}^2$ to cover the aggregate. The application of the slurry may commence when the fog spray has been applied to assist with the spread of the slurry and to smooth out squeegee marks the slurry shall, immediately after being applied and before it has broken, be smoothed by a damp hessian drag either attached to the spreader box or pulled over by hand.

After the slurry has set it shall be covered by two passes of a pneumatic-tyred roller during the heat of the day.

The permissible variation in the application of the slurry shall not vary from the specified rate by more than 10%.

PREMIX TARMACADAM SURFACING

Prime Coat

When the base course is complete and dry it shall be cleaned of all loose material and be given a prime coat of one of the following primers: —

M.C. cut-back bitumen.

Tar Primer R.T.H. 3/P.

Emulsion Primer (60%).

The rate of application of the primer shall be within the range $0.65\text{—}1.0\text{ litre}/\text{m}^2$, the actual rate to be determined by test and observation on site. Where emulsion primer is used, the application rate shall be increased to give the required nett bitumen content.

Hand spraying shall be used only in those areas inaccessible to mechanical distributors. Before spraying is commenced, the surface shall be lightly watered to settle dust.

Single Coat Premix Tarmacadam

When the prime coat has dried the single coat premix wearing course, of the compacted thickness specified, shall be constructed.

The wearing course shall be Type A (Hot Mix), unless otherwise specified or approved by the Department, and shall conform to the following specification: —

TABLE G: SINGLE COAT PRE-MIX WEARING COURSE: SPECIFICATIONS

	Screen Size mm	A Hot Mix	B Hot Mix	C (Kerbs)

Aggregate	26.5	100	-	-
Grading	19.0	100	-	-
Per Cent	13.2	80 - 100	100	-
Passing	9.5	70 - 90	80 - 95	100
	6.7	-	60 - 75	90 -
	4.75	50 - 70	45 - 60	100
	2.36	35 - 50	28 - 42	65 - 75
	1.18	27 - 40	18 - 30	52 - 62
	0.6	19 - 30	7 - 20	50 - 60
	0.3	13 - 23	2 - 10	45 - 55
	0.15	8 - 16	0 - 5	30 - 40
	0.075	4 - 10	0 - 4	9 - 19
				4 - 8
Grade Binder		60 / 70	Emulsion	60 / 70
Nominal Nett Binder Content		5.5 % +/- 0.38	4.75 % +/- 0.3	5.5 % +/- 0.3

Penetration grades to comply with SANS Specification 307.

Cut-back bitumen to comply with SANS Specification 308.

Maximum heating temperature of bitumen 170°C.

Delivery temperature at the paver for hot mixes 130—160°C.

For every 500m² of area paved the Contractor shall produce an extraction test result from a sample taken during laying operations showing grading and bitumen content of the premix carpet. The test as specified or any further tests to prove compliance with the specification shall be at the Contractor's expense.

In order that the stone and binder shall be properly mixed, this operation must be carried out in a pug-mill mixer or by hand with shovels and wheelbarrows or on metal plates, in which case the binder must be added in the correct proportions in small quantities. Mixing shall continue until the aggregate is uniformly coated with the binder. Bituminous surfacing shall not be carried out in rainy weather nor when atmospheric shade temperature is below 10°C. Immediately after mixing, the surfacing materials must be spread and rolled on the same day. Spreading shall be done evenly over the base to ensure a consolidated thickness as specified and shall be performed by means of a mechanical spreader or by a drag spreader, or by hand, using rakes and screeds.

Where hand spreading is used, the premix must not be dumped on the base, but taken from the boards on barrows by shovel and then evenly distributed over the base. Hand raking must be reduced to a minimum to avoid segregation of aggregate. Rolling shall commence as soon as the binder has set sufficiently and, unless otherwise instructed, this shall be done with a 4 to 5 tonne roller or equal.

Places inaccessible to a roller may be compacted by means of 12kg tampers. The surface shall be rolled true to line and level without slacks or irregularities.

After three days the rolling shall be repeated during the hottest part of the day and a light application of fines may be added during the final rolling.

Premix Tarmacadam Kerb

Premix kerbs are to be Type C as specified above and constructed to give the following compacted size: —

Width at top	125mm
Width at base	230mm

Height

150mm

PRE-CAST CONCRETE PAVING BLOCKS: — shall be of the type, class and thickness specified, of approved colour and shall comply with SANS Specification 1058. Paving blocks which fail to meet these requirements must immediately be removed from the site and replaced at the Contractor's expense to the satisfaction of the Department.

Paving blocks shall be one of the following types as specified: —

Type S-A: — allows geometrical interlock between all vertical faces of adjacent blocks,

Type S-B: — allows geometrical interlock between some vertical faces of adjacent blocks.

Type S-C: — allows no geometrical interlock between vertical faces at adjacent blocks.

Paving blocks shall be one of the following classes as specified: —

Class 25: — average compression strength of at least 25 MPa.

Class 35: — average compression strength of at least 35 MPa.

Paving blocks are to be laid to approved patterns as specified and in accordance with the relevant clauses (excluding Clause 8) of SANS Specification 1200 MJ on and including a sand bed of the compacted thickness specified. After laying, the paving blocks are to be compacted by means of a vibrating plate compactor with the joints filled in, after compaction, by sweeping in jointing sand.

Sand for bedding shall conform to the following grading: —

Sieve size (mm)	Percentage Passing
9, 52	100
4, 75	95-100
2, 36	80-100
1, 18	50-85
0, 60	25-60
0, 30	10-30
0, 15	5-15
0,075	0-10

Sand for jointing shall pass a 1.18mm sieve and shall contain 10-50% of material that passes a 0,075mm sieve.

Spaces constituting less than 25% of a full block unit and of 25mm minimum dimension at perimeter edges of pavings against kerbs, buildings, inspection chambers, etc. are to be filled with Class B concrete trowelled to a smooth even surface to match paving blocks.

Rates for paving block pavings are to include for all straight cutting and waste, all half blocks at straight edges, filling with concrete as described, fitting, protecting from injury and cleaning down at completion.

KERBS

Generally

The kerbs are to be laid before the base course is commenced to the lines and positions as shown on the drawings. The Contractor is to allow sufficient time for the mortar bedding and joints to set and is to take all necessary precautions to maintain the line of the kerbs especially while rolling the base course and surfacing, as no claims in this connection will be considered.

Rates for kerbs are to include for necessary excavation, well consolidated bottom under kerbs and for filling and ramming to secure the kerbs in position.

Pre-cast Concrete Kerbs

Pre-cast concrete mountable kerbs as SANS Fig8 are to be of concrete Class 20 (20 MPa) and of the sizes described in the items, cast generally in 1m lengths, and finished smooth off the mould on top edge and both sides, with angles rounded, and rates are to include for all necessary formwork and moulds. The kerbs are to be bedded on and including a mat of

1:3 cement mortar, and the abutting ends of the kerbs are to be fully jointed in a similar mortar and pointed with a keyed-in joint on top edge and exposed sides.

Brick on edge kerbs

Brick on edge kerbs are to be of extra hard burnt bricks of the colour specified. The kerbs are to project 10mm above the finished tarmac level and are to be bedded on a mat of 1:4 cement mortar, and the abutting ends of bricks are to be fully jointed in a similar mortar and pointed with a keyed-in joint on top and exposed sides.

19. FENCING AND GATES

GENERALLY: — The Department shall be responsible for the initial location and exposure of all necessary boundary beacons and their indication to the Contractor at the site handover. The Contractor shall be responsible for subsequently ensuring that these beacons remain undisturbed and that the fencing is correctly aligned between boundary beacons. Should, during setting out of the further boundary beacons be uncovered or located and reasonable doubt arise regarding the correct alignment of fencing, then the Contractor shall be responsible for immediately notifying the Department, in writing, of such doubt, in order that the setting out may be checked and rectified, if necessary.

All bushes, trees, old fencing, rocks, debris, long grass and other obstructions shall be removed from the fencing line to produce a clear even strip 500mm wide on either side.

Trees, rocks or other items of horticultural or archaeological interest that are not to be removed will be indicated by the Department.

Straining Posts: - shall be erected at ends, corners and intermediately at not exceeding 30m centres with standards or intermediate posts erected between posts at not exceeding 3m centres.

Where fences are erected directly over boundaries, corner beacons shall be preserved by splaying the corner by planting two straining posts, each with one stay, 1 m from the beacon peg.

Security fences (i.e. fences with projecting overhangs if specified) shall be sited 350 mm back from the boundary line so that the end of the overhang is exactly on the boundary line.

SECURITY FENCING:

2.3m High security fencing shall consist of: -

- 1) Straining and Intermediate Posts (2.9mtr long).
- 2) Stays (2.6mtr long).
- 3) Welded mesh fencing (1.8mtr high).
- 4) Razor wire.
- 5) Concrete ground beam.
- 6) Tubular steel gate posts (when specified).

Straining and corner posts shall be 150mm \varnothing x 3mm wall thickness steel tubing, in lengths as specified, with upper end capped and 3mm thick x 300mm x 300mm footplate welded to base. The whole shall be **hot dipped galvanized**. 80mm diameter stays x 3mm wall thickness shall be secured to posts with galvanized bolts. Straining posts to be positioned at maximum 30mtr c/c. Bottom of posts bedded in concrete to be painted with bitumen paint prior to erection. Where holes have to be drilled on site, drilling shall be cold galvanized before corrosion sets in.

Intermediate posts shall be 2.9mtr long x 100mm x 100mm square pre-stressed, precast concrete posts with top end splayed, spaced at maximum 3mtr apart. Stays for posts shall be prestressed reinforced concrete members of 75mm x 75mm x 2.6mtr long, splayed at the top end, with a 10mm \varnothing x 50mm long galvanized steel pin attached to fit into a drilled hole in the upright and bonded to posts with approved epoxy.

Fence shall comprise of galvanized rectangular welded mesh fencing 1,80mtr high x 3.15mm \varnothing x 25mm x 50mm rectangles fixed to 8 gauge or 3.15mm diameter – as

specified - hardened galvanized steel straining wires x 5, spaced vertically at 450mm ϕ . Welded mesh shall be secured to straining wires with 2mm ϕ galvanized tying wire spaced at a maximum of 250mm between ties. Fencing overlap to be a minimum of 150mm.

Straining wires shall be fixed to posts with doubled strands of 2mm ϕ galvanized tying wire, pulled tight around posts and wound tightly around the straining wires.

Coils of 500mm ϕ galvanized flat wrap razor wire shall be fixed vertically above the welded mesh to a height of 450mm above the top of the welded mesh. Razor wire shall be supported on and fixed to three strands of galvanized double strand barbed wire. Barbed wire shall be fixed to the posts in the same manner as the straining wires.

Razor wire shall be fixed to the barbed wire at every intersection and laced to the concrete posts with galvanized tying wire.

A 250mm wide x 150mm minimum depth concrete ground beam of 15mpa strength shall be excavated for and cast along the entire length of the fence. Shuttering for the ground beam sides shall be provided as required. Finished level of the ground beam shall be 50mm above final ground level at the highest point, finished in a straight line both vertically and horizontally. 75mm of the welded mesh fencing and the bottom straining wire shall be embedded in this ground beam to secure the lower fence line. The top of the concrete beam shall be shaped to allow water to run off the top of the beam to prevent water collecting and standing on top of the beam.

At any change in direction of the fence line, two 150mm ϕ x 3mm wall thickness straining posts shall be erected with bottom ends embedded in a common concrete base with each post stayed separately.

Concrete bases for posts shall be Class B (1:3:5-19mm stone) size 400 x 400 x 500mm deep, unless otherwise specified, with tops of bases 100mm below ground level.

When required, gateposts shall be supplied in steel tubing complying with CKS 82, 150mm ϕ x 5mm wall thickness, in lengths as specified, with upper end capped with 1.6mm thick pressed mild steel domed cap welded on and 3mm thick x 300mm x 300mm footplate welded to base. Gateposts are to be drilled and fitted with mild steel ferrules welded into position to receive 20 mm ϕ mild steel hinges. Threaded 12 mm ϕ studs or approved stay collars are to be fixed on to the posts to locate and secure the top ends of stays. The whole shall be hot dipped galvanized. Where holes for the threading and fixing of straining wires are required, holes shall be drilled on site and cold galvanized on completion. Stays shall have the top end flattened, bent as required, holed 12 mm ϕ for bolting to post and the whole hot dip galvanized.

Mild steel tubing for gate components shall comply with SANS Specification 657 Part 1. The diameters specified are the nominal external diameter of the tubing.

Straining wire: - shall be as specified, or either Type 1 galvanized wire of 3,15 mm diameter or Type 2 PVC coated galvanised wire with 3, 15 mm diameter core wire PVC coated to an overall diameter of 3,95 mm. Stainless steel straining wire when specified shall be 2,50 mm diameter A.I.S.I. Type 304 stainless steel, strained between posts and tied to same at terminal ends by turning each wire twice around the post and tying off by twisting it a minimum of three turns around the strained wire.

Binding or Tying wire: - shall be as specified, either Type 1 galvanised wire of 2 mm diameter or Type 2 PVC coated galvanised wire with 2 mm diameter core wire PVC coated to an overall diameter of 2, 80 mm.

Galvanized barbed fencing wire: - shall consist of two strands of 1, 60 mm diameter high tensile steel wire twisted together with barbs at 125 mm centres and each row of barbed wire shall be strained between posts and tied to same at ends by turning each wire around the post and tying off by twisting it a minimum of three turns around the strained wire.

Galvanising: - shall comply with SANS Specification 763 and all items of posts, stays, gate

framing, etc., described as galvanised shall be hot dipped galvanised after fabrication with Class A galvanising with all internal and external surfaces fully coated.

GATES: — Generally single gates and double gates shall be of the sizes stated and formed with mild steel tubular framing all round, covered with chain link wire mesh of the type specified laced to framing. Tubular framing to gates shall be mitred and welded at corners and, at all other intersections, the tubular framing shall be scribed and welded together with all welds ground smooth.

Preferred gate hinges are Bullet Type or through pin type hinges.

Where gates are to be hung on precast concrete posts, hinges shall be fixed to and including mild steel clamps, each formed of two 50 x 5 mm mild steel plates 200 mm long, twice holed for and bolted on opposite sides of post with two 10 mm \varnothing x 140 mm galvanized mild steel hex-head bolts and with each plate holed to receive 20 mm \varnothing gate hinge.

Each single gate and one leaf of each double gate shall be fitted with gate latch formed of 25 x 6 mm mild steel bracket, 550 mm girth, twice bent to U-shape with centre section 150 mm high and with ends scribed and welded to tubular stile of gate. A locking bar formed of 25 x 6 mm mild steel plate, 100 mm long, twice holed 13 mm diameter for shackle of padlock and for pad bolt, shall be welded to inside of bracket. The sliding pad bolt shall be formed of 12 mm \varnothing mild steel rod, 220 mm long, with 25 x 6 mm mild steel flat bar 60 mm long welded on at one end and holed 13 mm diameter for shackle of padlock. The stile of the gate and the locking post or locking stile of the double gate shall be holed for and fitted with mild steel ferrule welded in to receive pad bolt. In addition, fittings to each leaf of double gate shall comprise 50 x 6 mm mild steel locking bar, 80 mm long, holed 20 mm \varnothing for shackle of padlock and welded to locking stile of gate and drop bolt formed of 16 mm diameter mild steel rod, 575 mm girth, once bent to L-shape, fitted through and including 20 mm internal diameter mild steel sleeve welded to gate at bottom corner, with 12 mm diameter mild steel peg stay 25 mm long welded on to gate frame.

A concrete gate stop block size 230 x 230 x 230 mm deep with two 20 mm internal diameter mild steel sockets, each 75 mm long, cast into top shall be embedded in the road surface between each pair of double gates in the closed position. A similar gate stop block but with one socket shall be embedded in the road surface to each leaf of double gate in the open position.

Each single or double gate shall be fitted with an approved 51 mm brass padlock with hardened steel shackle and two keys.

Gates for 1, 20 m high fencing

Single gates shall be size 1,00 x 1,20 m high, each hung on hinges as stated above and formed of 32 mm diameter x 2 mm wall thickness mild steel tubular framing all round. Each gate shall be fitted with locking pad bolt with brass padlock.

Double gates shall be in two equal leaves with each leaf size 2.25 x 1, 20 m high, hung on hinges as stated above, formed of 38 mm diameter x 2 mm wall thickness mild steel tubular framing all round with two 38 mm diameter x 2 mm wall thickness mild steel tubular braces welded on between bottom corners and centre of top rail of each leaf. Each pair of double gates shall be fitted with locking pad-bolt, locking bars with brass padlock, drop bolts and concrete gate stop blocks as specified above.

Gates for 1, 50 m high fencing

Single gates shall be size 1, 00 x 1, 50 m high as described for gates for 1, 20 m high fencing but with each stile of gate extended 330 mm above top rail and braced between top rail and top of extension arm with 32 mm diameter x 2 mm wall thickness mild steel diagonal brace welded on and hung on hinges as stated above. Two rows of galvanised barbed wire, spaced 150 mm apart, shall be strained and tied to the extension arms.

Double gates shall be in two equal leaves with each leaf size 2, 25 x 1.50 m high with each hung on hinges as stated above, all as described for double gates for 1, 20 m high fencing but with each stile of each leaf extended 3 mm above top rail and braced between top rail and top of extension arm with 38 mm diameter x 2 mm wall thickness mild steel diagonal brace welded on. A vertical extension arm 330 mm high - formed of 38 mm diameter x 2 mm wall thickness mild steel tube - shall be welded on above centre of top rail. Two rows of galvanised barbed wire, spaced 150 mm apart, shall be strained and tied to extension arms.

Gates for 3, 00 m high fencing

Single gates shall be size 1,00 x 1,50 m high, hung on hinges as stated above and formed of 38 mm diameter x 2 mm wall thickness mild steel tubular framing all round with 38 mm diameter x 2 mm wall thickness mild steel horizontal centre rail. Each gate shall be fitted with locking pad bolt with brass padlock.

Chain link wire mesh fencing shall be carried over and above the top of the gate as previously described for fencing.

Double gates shall be in two equal leaves with each leaf size 2, 25 x 3, 00 m high, each hung each hung on hinges as stated above, and formed of 51 mm diameter x 2 mm wall thickness mild steel tubular framing all round with two 51 mm diameter x 2 mm wall thickness mild steel tubular braces welded on between bottom corners and centre of top rail of each leaf. Each pair of double gates shall be fitted with locking pad bolt, locking bars with brass padlock, drop bolts and gate stop blocks.

Gates for 1, 8 m high security fencing:

Single gates shall be size 1,00 x 1,80 m high, hung on hinges as stated above and formed of 38 mm diameter x 2 mm wall thickness mild steel tubular framing all round with 38 mm diameter x 2 mm wall thickness mild steel horizontal centre rail. Each gate shall be fitted with locking pad bolt with brass padlock.

Single gates shall be hung on mild steel tubular gate posts with cranked overhang when specified and the galvanised barbed wire overhang shall be carried over above the gate as previously described.

Double gates shall be in two equal leaves with each leaf size 2, 25 x 1, 80 m high, each hung on hinges as stated above and formed of 51 mm diameter x 2 mm wall thickness mild steel tubular framing all round with two 51 mm diameter x 2 mm wall thickness mild steel tubular braces welded on between bottom corners and centre of top rail of each leaf. The stiles of each gate shall be extended 450 mm high above the top rail and braced between top rail and top of extension arm with 51 mm diameter x 2 mm wall thickness mild steel diagonal brace welded on. A vertical extension arm 450 mm high formed of 51 mm diameter x 2 mm wall thickness mild steel tube shall be welded on above centre of top rail. Three rows of galvanised barbed wire, spaced 150 mm apart, shall be strained and tied to extension arm. Each pair of double gates shall be fitted with locking pad bolt, locking bars with brass padlock, drop bolts and gate stop blocks.

Double gates shall be hung on posts without cranked overhang but with the posts extended 450 mm high above top of chain link wire mesh fencing to receive continuation of barbed wire and razor wire.

Gates for 2, 40 m high security fencing

Single gates shall be of size 1, 00 x 2, 00 m high, all as described for gates for 1, 80 m high security fencing.

Chain link wire mesh fencing shall be carried over above the top of the gate to an overall height of 2, 40 m with the razor wire carried across between the gateposts.

Double gates shall be in two equal leaves, with each leaf 2, 25 x 2, 40 m high, all as described for double gates in 1, 80 m high security fencing.

Double gates shall be hung on posts without cranked overhang but with the posts extended 450 mm high above top of chain link wire mesh fencing to receive continuation of razor wire.

SUBMISSIONS FOR PREFABRICATED TIMBER ROOF TRUSSES

Letter Ref. TR 1

I / We hereby undertake to be responsible for the design of the total timber roof construction and will satisfy myself / ourselves that the fabrication and erection is in accordance with my / our design.

Project: _____

Part(s): _____

NAME _____ OF _____ FIRM: _____

SIGNATURE: _____ QUALIFICATION: _____

DATE: _____

Letter Ref. TR 2

I / We am/are satisfied that the fabrication and erection of the total roof construction has been completed in conformity with my / our design.

Project: _____

Part(s): _____

NAME _____ OF _____ FIRM: _____

SIGNATURE: _____ QUALIFICATION: _____

DATE: _____

SUPPLEMENTARY PREAMBLES

The following Supplementary Preambles are to be read in conjunction with the "Standard Preambles to all Trades" included here before and are to apply to this Contract.

Where these "Supplementary Preambles" are at variance with the "Standard Preambles to all Trades" referred to above, such variances are to take precedence and are to apply to this Contract.

1. ALTERATIONS

All Notes, Preambles, etc. applicable for the various trades in the Bills of Quantities, will apply equally to the trades in this Bill.

Tenderers are advised to visit the site and satisfy themselves as to the nature and extent of the work to be done, and also to examine the condition of the existing building.

Tenderers are advised that all materials from the pulling down (except where described to be re-used or handed over to the Department) will become the property of the Contractor, and all these materials, together with all rubbish and debris, must be immediately carted away, and the site left clean and unencumbered. Materials, etc. which are described to be handed over to the Department are to be carefully dismantled where necessary, and neatly stacked where directed on site. Items described as removed shall be removed from site.

Credit for the value of the materials from the pulling down may be allowed for on the Final Summary page.

Prior to the removal of any timbers from the site, they are to be inspected by the Government Entomologist as laid down in Section 32 of the Government Forest and Veld Conservation Act of 1941 (Act 13 of 1941) as amended. If any of the timbers are infested with wood destroying agencies, they are to be disposed of in the manner prescribed by the Government Entomologist.

The Contractor is to give ample notice to the Department and Local Authorities regarding any disconnections necessary prior to the removal or interruption of electric light or telephone cables, water and sanitary services, etc.

Tenderers are advised that adjacent sections of this building will be occupied during the building operations, and the Contractor is required to carry out the work with as little noise, dust and disturbance as possible. Undisturbed access is to be given to patients, staff and visitors.

The Contractor is advised to check all dimensions affecting the existing building as he will be held solely responsible for all new work being of the correct size. All sizes stated are approximate and under no circumstances will claims be entertained should actual sizes of existing items on site vary marginally from the sizes stated in this document.

The Contractor will be held solely responsible for any damage to persons, property, and equipment and for the safety of the structure throughout the whole of the Contract, and must make good at his own expense any damage that may occur.

The Contractor must obey the instructions of the Department in carrying out any portion of the work which in his opinion requires expediting, and the Contractor shall give priority to such work as and when directed.

In taking down and removing existing work, the utmost care is to be observed to avoid any structural or other damage to the remaining portions of the building. The Contractor must also protect all work not removed, such as walls, floors, doors, windows or joinery, loose and fixed fittings and electrical equipment, appliances, etc. from damage during the progress on the works and provide all necessary materials in so doing.

Special care is to be taken not to interfere with any electric light, bell, power or telephone wires and fittings that may be encountered on site. New work to the existing electrical, air-conditioning, gas and telephone installations, etc. is included elsewhere in this document.

The Contractor must take the exigencies of the Hospital Service into consideration. Liaison is to be carried out through the offices of the Regional Engineer, with referrals to the Director: Physical Facilities Management for a final decision. No instructions may be received by the Contractor from the Hospital Authorities and all instructions are to be given by the Chief Department in writing before they are put in hand.

2. CONCRETE, FORM WORK AND REINFORCEMENT

Cement is to comply with:

SANS ENV 197 (1 to 2)

SANS ENV 413 (1 to 2)

SANS ENV 196 (1 to 7)

SANS ENV 196 (21)

as applicable, and replaces the following SANS Specifications in the Standard Preambles:

SANS 471 Portland cement (ordinary, rapid hardening and sulphate resisting)

SANS 626 Portland blast furnace cement.

SANS 831 Portland cement 15 (ordinary and rapid hardening)

3. MASONRY

Masonry is to comply with SANS Code of Practice 0249 and 0164 as applicable.

4. ROOF COVERINGS, ETC.

The installation of roof coverings and side claddings is to comply with SANS Code of Practice 0237 as applicable.

5. CARPENTRY AND JOINERY

Note:

All timber must be treated in terms of SANS Code of Practice 05 for GYMNOSPERMAE including all SA Pine species and ANGIOSPERMAE including all Eucalyptus species but excluding laminated timber.

It is now a compulsory requirement to use only treated timber in buildings. The treatment shall comply with SANS 457, 753, 754 or 1288 as relevant.

Reference must also be made to the appropriate Standard Preambles and SANS requirements for items not covered by these joinery preambles, etc. i.e. ironmongery, aluminium, glazing, paintwork, etc.

Where items are described as "plugged and screwed", they are to include for plugging and screwing to new or existing brickwork or concrete, with heads of screws sunk and pelleted.

Sawn softwood timber: General, Stress Graded, Industrial, Brandering and Battens is to comply with SANS 1783 Parts 1 to 4 as applicable.

All hardwood is to be dark red Meranti, even in grain and colour selected for "Standard and Better" quality, from Malaysia, with a minimum density of 550 kg per cubic metre at moisture content of 12%, and is to comply with SANS 1099 as applicable.

Hardboard is, unless otherwise described; to be 3mm un-tempered hardboard for floor units and 6mm tempered hardboard for wall units.

Melamine faced moisture resistant V313 chipboard can be used when specified.

Materials generally are to comply with the following specifications and requirements as applicable:

TABLE H: CARPENTRY AND JOINERY: SANS SPECIFICATIONS

MATERIAL	SANS SPECIFICATION	GRADE OR CLASS
Softwood structural timber	1783	Parts 1, 2, 3, 4
Softwood engineering timber	1783	Parts 1, 2, 3, 4
Softwood studs for timber frames in building	1783	Parts 1, 2, 3, 4
Softwood branderling and battens	1783	Parts 1, 2, 3, 4
Softwood joinery timber	1783	Parts 1, 2, 3, 4
Softwood flooring boards	629	Flooring Grade
Hardwood joinery timber	1099	Heavy flooring board
Hardwood strip flooring	281	Knotty grade
Wooden ceiling and panelling boards	1039	As specified
Laminated timber (glulam)	1460	As specified
Gypsum, plasterboard	266	As specified
Wood fibreboard	540	As specified
Wood wool panels (cement bonded)	637	As specified
Fibre cement sheets: profiled and flat	685	As specified
Fibre cement boards	803	As specified
Plywood and composite board Particle Board: Highly Moisture resistant exterior and flooring type Interior Type	929 EN 312 EN 312	Parts 1 to 7
Decorative laminates	SANS ISO 4586 and SANS 1405	High Pressure
Decorative Melamine Faced Boards	1763	
Wooden Doors (flush)	545	
Materials for thermal insulation of buildings	1381	As applicable
Mild steel nails	820	
Metal screws for wood	1171	
Creosote	538	As specified
Timber roof trusses	0243	SANS Code of Practice

6. CEILING AND PARTITIONS

Refer to Joinery Fittings regarding specifications and requirements of materials.

7. IRONMONGERY

Materials

- i) Locks are to comply with SANS 4 as applicable
- ii) Door closers are to comply with SANS 1510 as applicable
- iii) Symbolic safety signs are to comply with SANS 1186 as applicable

All ironmongery, unless otherwise described, is fixed to timber.

Sheet steel furniture to comply with SANS 757 as applicable

8. METALWORK

Rates are to include for cutting to lengths, splay cut ends, shaping, holing, tapping, threading, forging, turning, fitting, assembling, welding, filing smooth, preparation, priming coats, hoisting, temporary bracing and fixing in position.

Towel rails are to be tubular Satin Chrome mild steel to diameters - minimum 19mm - and lengths as specified in matched Satin Chrome end pieces. End pieces to be either flat or bracket type - according to requirements, application and specification - plugged and screwed into walls with Chromed Brass screws.

Electro-plating is to comply with SANS ISO 1456 as applicable.

Curtain tracks to be "Forwin" Hospital Curtain Tracks as "Kirton" (Pty) Ltd. - or other approved -, including 15 wheeled runners per metre, hangers, brackets, stopped ends, etc. Hangers are to be suspended from roof timbers or concrete slab over - **not off the ceiling grid**. Allowance is to be made for necessary bends and curving as per plan supplied. Curtains to be provided as (Chintz fabric (#155CZ) woven with 100% polyester yarn)

SHELVING FOR PHARMACIES: - Shall be epoxy coated steel shelving, either fixed to epoxy coated wall bands or free standing units as specified.

SHELVING FOR CSSD STERILE STORE: - Shall be slatted grade 304 stainless steel wall bands or free standing units as specified.

Aluminium Windows and Doors

NOTE:

Glazed aluminium alloy windows and sliding doors for external use are to comply with SANS 1651 as applicable.

All items must conform to and carry the Certification Seal of the AAAMSA and no items which are not so certified will be accepted on site.

The work is to be cleated and framed.

All visible surfaces are to have a 25 micron anodised finish as specified.

Anodised coatings on aluminium are to comply with SANS 999 as applicable.

Rates are to include for setting up and building in as well as for isolation material between the aluminium surfaces and adjacent surfaces of a differing material.

All visible surfaces are to be covered with a temporary protective tape, later to be removed.

Float glass for glazing is to comply with SANS CKS 55 and SANS 952 as applicable.

Safety and security glazing materials for buildings is to comply with SANS 1263(1) unless otherwise described. All panes are to be marked so as to be visible. Laminated safety glass is to carry a written five year guarantee.

Windows and doors are to be watertight.

Silicon pointing to windows and doors is covered elsewhere.

9. PLASTERING

Rates for new plaster, screeds, etc. to existing surfaces are to include for all preparatory work and forming a key.

Removal of paint and/or varnish as well as the roughening of the existing face brick surfaces both externally and internally to receive new plaster has been measured separately.

Plaster and screeds, etc. in patches is generally of an isolated nature and to existing surfaces. Portion of the work may be in narrow widths.

Where alterations are to be done to the existing structure, the new plaster, etc. has been measured to a point 300mm beyond the line of the alteration on the existing structure.

10. TILING

Ceramic Wall and Floor Tiles are to comply with SANS 1449 as applicable.

11. PLUMBING AND DRAINAGE

Water Supply and Drainage for Buildings is to comply with SANS Code of Practice 0252 as applicable.

Water Supply and Distribution System Components is to comply with SANS 1808 as applicable.

Electrical Water Heater:

Storage Heaters to comply with SANS 151.

Instantaneous Heaters to comply with SANS 1356 and IEC 335 (2-35).

12. GLAZING

Glass is to comply with SANS Specification 952.

Glass for glazing is to comply with SANS Specification CKS 55.

Safety and security materials are to comply with SANS Specification 1263 as specified.

Laminated safety glass is to carry a written five year guarantee.

T2.35 - DECLARATION CERTIFICATE FOR LOCAL PRODUCTION AND CONTENT FOR DESIGNATED SECTORS - SBD 6.2

This Standard Tender Document (SBD) must form part of all Tenders invited. It contains general information and serves as a declaration form for local content

Before completing this declaration, tenderers must study the General Conditions, Definitions, Directives applicable in respect of Local Content as prescribed in

1. General Conditions

1.1. Preferential Procurement Regulations, 2017 (Regulation B) makes provision for the promotion of local production and content.

1.2. 1.2. Regulation B.(2) prescribes that in the case of designated sectors, organs of state must advertise such tenders with the specific

1.3. Where necessary, for Tenders referred to in paragraph 1.2 above, a two stage Tendering process may be followed, where the first

1.4. A person awarded a contract in relation to a designated sector, may not sub-contract in such a manner that the local production and

1.5. The local content (LC) expressed as a percentage of the Tender price must be calculated in accordance with the SABS approved

$$LC = [1 - x / y] * 100$$

Where;

x is the Imported content in Rand

y is the Tender price in Rand excluding value added tax (VAT)

Prices referred to in the determination of x must be converted to Rand (ZAR) by using the exchange rate published by South African

The SABS approved technical specification number SATS 1286:2011 is accessible on <http://www.thedti.gov.za/Industrial>

1.6. A Tender may be disqualified if –

(a) this Declaration Certificate and the Annex C (Local Content Declaration: Summary Schedule) are not submitted as part of the

2. The stipulated minimum threshold(s) for local production and content (refer to Annex A of SATS 1286:2011) for this tender is/are as

Description of services, works or goods	Stipulated minimum threshold
Replacement of perimeter fencing	%
	%
	%
	%

3. Does any portion of the services, works or goods offered have any imported content?

Yes	<input type="checkbox"/>	No	<input checked="" type="checkbox"/>	(Tick applicable box)
-----	--------------------------	----	-------------------------------------	-----------------------

3.1. If yes, the rate(s) of exchange to be used in this Tender to calculate the local content as prescribed in paragraph 1.5 of the general

The relevant rates of exchange information is accessible on www.reservebank.co.za.

Indicate the rate(s) of exchange against the appropriate currency in the table below (refer to Annex A of SATS 1286:2011):

Currency	Rates of exchange
US Dollar	
Pound Sterling	
Euro	
Yen	
Other	

NB: Tenderers must submit proof of the SARB rate (s) of exchange used.

4. Where, after the award of a tender, challenges are experienced in meeting the stipulated minimum threshold for local content the dti must be

LOCAL CONTENT DECLARATION
(REFER TO ANNEX B OF SATS 1286:2011)

LOCAL CONTENT DECLARATION BY CHIEF FINANCIAL OFFICER OR OTHER LEGALLY RESPONSIBLE PERSON NOMINATED

IN RESPECT OF TENDER NO.

ZNB 9782

ISSUED BY:

(Procurement Authority / Name of Institution):

NB

1 The obligation to complete, duly sign and submit this declaration cannot be transferred to an external authorized
 2 Guidance on the Calculation of Local Content together with Local Content Declaration Templates (Annex C, D and E) is

I, the undersigned, _____ *(full names),*

do hereby declare, in my capacity as _____

of _____ *(name of Tenderer entity),*

the following:

- (a) The facts contained herein are within my own personal knowledge.
- (b) I have satisfied myself that:
 - (i) the goods/services/works to be delivered in terms of the above-specified Tender comply with the
- (c) The local content percentage (%) indicated below has been calculated using the formula given in clause 3 of

Tender price, excluding VAT (y)	R
Imported content (x), as calculated in terms of SATS 1286:2011	R
Stipulated minimum threshold for local content (paragraph 3 above)	
Local content %, as calculated in terms of SATS 1286:2011	

If the Tender is for more than one product, the local content percentages for each product contained in Declaration C shall be
 The local content percentages for each product has been calculated using the formula given in clause 3 of SATS 1286:2011, the

- (d) I accept that the Procurement Authority / Institution has the right to request that the local content be verified in
- (e) I understand that the awarding of the Tender is dependent on the accuracy of the information furnished in this

SIGNATURE: _____

DATE: _____

WITNESS No. 1 _____

DATE: _____

WITNESS No. 2 _____

DATE: _____

Annex C

Local Content Declaration - Summary Schedule

(C1) Tender No. ZNB 9782
 (C2) Tender description: Replacement of perimeter fencing
 (C3) Designated product(s)
 (C4) Tender Authority:
 (C5) Tendering Entity name:
 (C6) Tender Exchange Rate:
 (C7) Specified local content %

Pula EU GBP

Note: VAT to be excluded from all calculations

Tender item no's	List of items	Calculation of local content					Local content % (per item)
		Tender price - each (excl VAT)	Exempted imported value	Tender value net of exempted imported content	Imported value	Local value	
(C8)	(C9)	(C10)	(C11)	(C12)	(C13)	(C14)	(C15)

Tender Qty	Total tender value	Total exempted imported content	Total Imported content
(C16)	(C17)	(C18)	(C19)

Signature of tenderer from Annex B

Date: _____

(C20) Total tender value	R 0
(C21) Total Exempt imported content	R 0
(C22) Total Tender value net of exempt imported content	R 0
(C23) Total Imported content	R 0
(C24) Total local content	R 0
(C25) Average local content % of tender	

Annex D

Imported Content Declaration - Supporting Schedule to Annex C

(D1) Tender No. _____
 (D2) Tender description: _____
 (D3) Designated Products: _____
 (D4) Tender Authority: _____
 (D5) Tendering Entity name: _____
 (D6) Tender Exchange Rate: _____ Pula _____

Note: VAT to be excluded from all calculations

EU R 9.00 GBP R 12.00

A. Exempted imported content

Calculation of imported content										Summary	
Tender Item no's	Description of Imported content	Local supplier	Overseas Supplier	Foreign currency value as per Commercial Invoice	Tender Exchange Rate	Local value of Imports	Freight costs to port of entry	All locally incurred landing costs & duties	Total landed cost excl VAT	Tender Qty	Exempted Imported value
(D7)	(D8)	(D9)	(D10)	(D11)	(D12)	(D13)	(D14)	(D15)	(D16)	(D17)	(D18)
(D19) Total exempt imported value										R 0	

This total must correspond with Annex C - C21

B. Imported directly by the Tenderer

Calculation of imported content										Summary	
Tender Item no's	Description of imported content	Unit of measure	Overseas Supplier	Foreign currency value as per Commercial Invoice	Tender Rate of Exchange	Local value of Imports	Freight costs to port of entry	All locally incurred landing costs & duties	Total landed cost excl VAT	Tender Qty	Total imported value
(D20)	(D21)	(D22)	(D23)	(D24)	(D25)	(D26)	(D27)	(D28)	(D29)	(D30)	(D31)
(D32) Total Imported value by tenderer										R 0	

C. Imported by a 3rd party and supplied to the Tenderer

Calculation of imported content										Summary	
Description of imported content	Unit of measure	Local supplier	Overseas Supplier	Foreign currency value as per Commercial Invoice	Tender Rate of Exchange	Local value of Imports	Freight costs to port of entry	All locally incurred landing costs & duties	Total landed cost excl VAT	Quantity Imported	Total Imported value
(D33)	(D34)	(D35)	(D36)	(D37)	(D38)	(D39)	(D40)	(D41)	(D42)	(D43)	(D44)
(D45) Total Imported value by 3rd party										R 0	

D. Other foreign currency payments

Calculation of foreign currency payments					Summary of payments	
Type of payment	Local supplier making the payment	Overseas beneficiary	Foreign currency value paid	Tender Rate of Exchange	Local value of payments	
(D46)	(D47)	(D48)	(D49)	(D50)	(D51)	
(D52) Total of foreign currency payments declared by tenderer and/or 3rd party						

Signature of tenderer from Annex B _____
 Date: _____

(D53) Total of imported content & foreign currency payments - (D32), (D45) & (D52) above R 0
 This total must correspond with Annex C - C23

Annex E

Local Content Declaration - Supporting Schedule to Annex C

(E1)	Tender No.	
(E2)	Tender description:	
(E3)	Designated products:	
(E4)	Tender Authority:	
(E5)	Tendering Entity name:	

Note: VAT to be excluded from all calculations

Local Products (Goods, Services and Works)	Description of items purchased	Local suppliers	Value
	(E6)	(E7)	(E8)
(E9) Total local products (Goods, Services and Works)			R 0

(E10) **Manpower costs** (Tenderer's manpower cost) R 0

(E11) **Factory overheads** (Rental, depreciation & amortisation, utility costs, consumables etc.) R 0

(E12) **Administration overheads and mark-up** (Marketing, insurance, financing, interest etc.) R 0

(E13) **Total local content** R 0

This total must correspond with Annex C - C24

Signature of tenderer from Annex B

Date: _____